

**APPENDIX I
MASS BALANCE CALCULATIONS**

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I.1 CALCULATION ASSUMPTIONS

The mass balance presented in this Appendix has been prepared to provide a basis for the sizing and design of the equipment, pumps, and pipelines that will be utilized in the various sediment management activities that are described in this Intermediate Design Report. Mass balance diagrams have been developed for dredging Phases 1 and 2. As presented in this Appendix, two scenarios have been evaluated for each dredging Phase, the maximum flow produced by the dredge, and the average flow. The maximum flow represents the mass balance of flows while dredging operations are ongoing. The average flow incorporates the dredging “up-time” (assumed to be 70%) to produce calculated average flows over the course of a one-day period.

As described in this design report, selection of a dredging contractor has not been finalized at the time of the preparation of this report. As such, assumptions must be made regarding the flowrate and slurry percent solids that are produced by the equipment utilized to execute the dredging portion of the remedy. As described in Section 2.1.2, a dredge flowrate of 5,000 gpm, and a 10% solids by weight slurry, are assumed to be maintained by the dredging operation. Following selection of the dredging contractor, these assumptions will be reevaluated. If necessary, the mass balance will be updated as part of the Final Design to reflect any changes in these assumptions.

Due to the nature of dredging operations, the achieved percent solids produced will vary significantly over short periods of time, which will result in significant short-term variation in the proportion of water versus solids entering the system at a given time. The impact of these changes on pre-processing equipment is expected to be minimal. Due to the time required for geotextile tube filtrate to flow through the gravel and/or drainage channels, water within the SCA will effectively have some residence time before reaching the sumps. This residence time will attenuate fluctuating solids content, limiting any potential impacts to the SCA WTP.

Slurry Transport Mass Balance Calculation

1.0 Introduction

This package provides the mass balance calculation of the slurry transport, pre-processing, and geotextile tube dewatering. The hydraulically dredged Onondaga Lake sediment will be transported as a slurry to the SCA located on Wastebed 13 via a pipeline. Upon reaching the SCA, the slurry will go through several steps of pre-processing and then the final geotextile tube dewatering. The geotextile tube filtrate, along with water from screened material stockpiles and surface contact water with the active SCA, will be treated in the water treatment plant located on Wastebeds 12 and 13. The clarifier underflow and backwash water generated from the WTP will be sent back to the SCA and dewatered by geotextile tubes.

Following this introduction, Section 2 presents the definition of terms used in this calculation. Section 3 provides the assumptions. Section 4 contains a step-by-step mass balance calculation of the maximum flow scenario (5000 gpm). Section 5 assembles the results in a table format. The calculation of the average flow scenario (70% of the maximum flow or 3500 gpm) uses the same set of equations and steps. The spreadsheets contained in this appendix present calculations for both the maximum and average flow scenarios. Mass balance calculation associated with the water treatment process is provided in a separate submittal.

2.0 Definitions

Primary screening: The process of removing over-sized particles (> 2-inch) by passing the slurry through 2-inch screens.

Secondary screening: The process of removing gravel-sized particles by passing the slurry through 1/4-inch screens.

Hydrocyclone sand-sized particle removal: The process of removing sand-sized particles by passing the slurry through a hydrocyclone system.

Geotextile tube initial dewatering: The first 24 hours after the geotextile tube is filled.

Geotextile tube consolidation dewatering: The duration of 60 days after the initial dewatering. It is assumed that the primary consolidation within the geotextile tubes will complete during this period of time. Longer term consolidation or dewatering (secondary consolidation) is not considered in this calculation.

Filtrate: Including water and total suspended solids.

Geotextile tube filtrate: The summation of filtrate from the geotextile tube initial and consolidation dewatering.

Stockpile filtrate: The filtrate generated by change in water content of screened material stockpile (over-sized, gravel, and sand).

Total filtrate: The summation of geotextile tube filtrate and stockpile filtrate. The total filtrate will be sent to the SCA water treatment plant for treatment.

Phase I: For slurry from Remediation Areas C and D, the dewatering process includes primary screening for over-sized particle removal, polymer injection, and geotextile tube dewatering.

Phase II: For slurry from Remediation Areas A, B, E, and F, the dewatering process includes primary screening for over-sized particle removal, secondary screening for gravel-sized particle removal, hydrocyclone for sand-sized particle removal, polymer and coagulant injection, and geotextile tube dewatering.

3.0 Assumptions

- Geotextile tube consolidation dewatering is assumed to complete in 60 days after the initial dewatering. This calculation considers consolidation dewatering peak flow scenario , which starts from 61 days after the first tube is filled and ends at one day after the last tube is filled for the season.
- Polymer and coagulant particles injected to the slurry will be captured in the geotextile tube during the initial dewatering.

• Water density: $\rho_w := 1 \frac{\text{gm}}{\text{cm}^3}$ $\rho_w = 62.4279606 \frac{\text{lb}}{\text{ft}^3}$

• Maximum slurry flow rate: $q := 5000 \text{gpm}$, where gpm is gallons per minute.

• Average slurry flow rate: $q_a := q \cdot 70\%$ $q_a = 3500 \text{gpm}$

• Slurry solids content by weight: $P_s := 10\%$

• Specific gravity of lake sediment (**Table 1**):

Phase I: $G_{sI} := 2.56$

Phase II: $G_{sII} := 2.64$

- The specific gravity of total suspended solids is assumed to be the same as lake sediment of each phase.
- Initial water content of screened material stockpile: $WC_{istock} := 25\%$, based on vendor's estimate.
- Final water content of screened material stockpile: $WC_{fstock} := 15\%$, assumed value.
- Total suspended solids (TSS) in geotextile tube filtrate, based on O'Brien & Gere's estimate:

$$TSS_{\text{tube_filtrate}} := 195.2 \frac{\text{mg}}{\text{L}}$$

- Assumed TSS in stockpile filtrate (filtrate generated by change in stockpile water content) :

$$TSS_{\text{stock_filtrate}} := 195.2 \frac{\text{mg}}{\text{L}}$$

• Maximum booster pump seal water (each): $q_{\text{booster}} := 50 \text{gpm}$, based on vendor's estimate.

• Average booster pump seal water (each): $q_{\text{booster_a}} := q_{\text{booster}} \cdot 70\%$ $q_{\text{booster_a}} = 35 \text{gpm}$

• Number of booster pumps: $N_{\text{booster}} := 5$

• Maximum hydrocyclone feed pump seal water (each): $q_{\text{cyclone_pump}} := 15 \text{gpm}$

• Average hydrocyclone feed pump seal water (each): $q_{\text{cyclone_pump_a}} := q_{\text{cyclone_pump}} \cdot 70\%$ $q_{\text{cyclone_pump_a}} = 10.5 \text{gpm}$

• Number of hydrocyclone feed pumps: $N_{\text{cyclone_pump}} := 2.$

• Maximum geotextile tube feed pump seal water (each): $q_{\text{tube_pump}} := 15 \text{gpm}$

• Average geotextile tube feed pump seal water (each): $q_{\text{tube_pump_a}} := q_{\text{tube_pump}} \cdot 70\%$ $q_{\text{tube_pump_a}} = 10.5 \text{gpm}$

• Number of active geotextile tube feed pumps: $N_{\text{tube_pump}} := 1$

- Maximum primary screen wash water: $q_{\text{primary}} := 102 \text{ gpm}$, based on vendor's estimate.

- Average primary screen wash water: $q_{\text{primary_a}} := q_{\text{primary}} \cdot 70\%$ $q_{\text{primary_a}} = 71.4 \text{ gpm}$

- Maximum secondary screen and hydrocyclone screen wash water:
 $q_{\text{second_cyclone}} := 510 \text{ gpm}$, based on vendor's estimate.

- Average secondary screen and hydrocyclone screen wash water:
 $q_{\text{second_cyclone_a}} := q_{\text{second_cyclone}} \cdot 70\%$ $q_{\text{second_cyclone_a}} = 357 \text{ gpm}$

- Clarifier underflow from the SCA water treatment plant , based on O'Brien & Gere's estimate.:

$$q_{\text{clarifier}} := 735 \text{ gpm} \quad \text{TSS}_{\text{clarifier}} := 3017.9 \frac{\text{mg}}{\text{L}} \quad , \text{ where TSS is total suspended solids.}$$

- Spent MMF backwash from the SCA water treatment plant, based on O'Brien & Gere's estimate:

$$q_{\text{MMF}} := 166.3 \text{ gpm} \quad \text{TSS}_{\text{MMF}} := 483.3 \frac{\text{mg}}{\text{L}}$$

- Spent GAC backwash from the SCA water treatment plant, based on O'Brien & Gere's estimate:

$$q_{\text{GAC}} := 164.6 \text{ gpm} \quad \text{TSS}_{\text{GAC}} := 95.8 \frac{\text{mg}}{\text{L}}$$

- Average percentage of over-sized particle (removed by primary screen), assuming 10% of the gravel-sized particle is over-sized (**Table 1**):

Phase I: $P_{\text{oversized_I}} := 0.2\%$

Phase II: $P_{\text{oversized_II}} := 1.6\%$

- Average percentage of gravel-sized particle (removed by secondary screen) of Remediation Areas A, B, E, and F (**Table 1**):

$$P_{\text{gravel}} := 14.4\%$$

Note: Table 1 shows approximately 16% is gravel. Based on the assumption that 10% of the gravel is over-sized and removed by the primary screen, the gravel removed by the secondary screen is 14.4% (i.e., 90% of 16%).

- Average percentage of sand-sized particle (removed by hydrocyclone) of Remediation Areas A, B, E, and F (**Table 1**):

$$P_{\text{sand}} := 41\%$$

- Average percentage of fines (silt and clay-sized particles) (**Table 1**):

Phase I: $P_{\text{fine_I}} := 82\%$

Phase II: $P_{\text{fine_II}} := 43\%$

Note: The polymer and coagulant dosage is based on dry weight of fines, rather than the total dry solids weight.

- Solids content by weight after initial dewatering in geotextile tubes (i.e., after the first 24 hrs):

$$P_{s2} := 38\% \quad , \text{ based on P-GDT results.}$$

- Consolidation dewatering in the geotextile tube will take 60 days to complete, with equal daily filtrate volume. Total days of consolidation dewatering:

$$t_c := 60 \text{ day}$$

- Solids content by weight after consolidation dewatering in geotextile tubes (i.e., 60 days after the first 24 hrs):

$$P_{s3} := 50\%$$

- Maximum discharge to Metro WTP from SCA WTP:

$$\text{MAX}_{\text{discharge}} := 6.5 \cdot 10^6 \frac{\text{gal}}{\text{day}} \quad \text{MAX}_{\text{discharge}} = 4513.9 \text{ gpm}$$

$$\text{TSS}_{\text{discharge}} := 4.5 \frac{\text{mg}}{\text{L}}$$

4.0 Calculations

4.1 Incoming Slurry

Slurry water content: $WC := \frac{1 - P_s}{P_s} \quad WC = 900\%$

Water in slurry:

Phase I:

Volume $q_{w_I} := \frac{q(1 - P_s) \cdot G_{sI}}{P_s + (1 - P_s) \cdot G_{sI}} \quad q_{w_I} = 6900499 \frac{\text{gal}}{\text{day}}$

Weight $W_{w_I} := q_{w_I} \rho_w \quad W_{w_I} = 57587459.3 \frac{\text{lb}}{\text{day}}$

Phase II:

Volume $q_{w_II} := \frac{q(1 - P_s) \cdot G_{sII}}{P_s + (1 - P_s) \cdot G_{sII}} \quad q_{w_II} = 6909208 \frac{\text{gal}}{\text{day}}$

Weight $W_{w_II} := q_{w_II} \rho_w \quad W_{w_II} = 57660141.3 \frac{\text{lb}}{\text{day}}$

Solids in slurry:

Phase I:

Volume (zero void ratio) $q_{s_I} := \frac{q \cdot P_s}{P_s + (1 - P_s) \cdot G_{sI}} \quad q_{s_I} = 299500.8 \frac{\text{gal}}{\text{day}}$

Weight $W_{s_I} := q_{s_I} \cdot G_{sI} \cdot \rho_w \quad W_{s_I} = 6398607 \frac{\text{lb}}{\text{day}}$

Phase II:

Volume (zero void ratio) $q_{s_II} := \frac{q \cdot P_s}{P_s + (1 - P_s) \cdot G_{sII}} \quad q_{s_II} = 290792 \frac{\text{gal}}{\text{day}}$

Weight $W_{s_II} := q_{s_II} \cdot G_{sII} \cdot \rho_w \quad W_{s_II} = 6406682 \frac{\text{lb}}{\text{day}}$

4.2 Primary Screening for Over-Sized Particle Removal

Weight of removed over-sized particles:

Phase I:

$$W_{oversized_I} := W_{s_I} \cdot P_{oversized_I} \qquad W_{oversized_I} = 12797.2 \frac{\text{lb}}{\text{day}}$$

Phase II:

$$W_{oversized_II} := W_{s_II} \cdot P_{oversized_II} \qquad W_{oversized_II} = 102506.9 \frac{\text{lb}}{\text{day}}$$

Volume of removed over-sized particles (zero void ratio):

Phase I:

$$q_{oversized_I} := q_{s_I} \cdot P_{oversized_I} \qquad q_{oversized_I} = 599 \frac{\text{gal}}{\text{day}}$$

Phase II:

$$q_{oversized_II} := q_{s_II} \cdot P_{oversized_II} \qquad q_{oversized_II} = 4652.7 \frac{\text{gal}}{\text{day}}$$

Weight of water removed with over-sized particles:

Phase I:

$$W_{w_oversized_I} := W_{oversized_I} \cdot WC_{istock} \qquad W_{w_oversized_I} = 3199.3 \frac{\text{lb}}{\text{day}}$$

Phase II:

$$W_{w_oversized_II} := W_{oversized_II} \cdot WC_{istock} \qquad W_{w_oversized_II} = 25626.7 \frac{\text{lb}}{\text{day}}$$

Volume of water removed with over-sized particles:

Phase I:

$$q_{w_oversized_I} := \frac{W_{w_oversized_I}}{\rho_w} \qquad q_{w_oversized_I} = 383.4 \frac{\text{gal}}{\text{day}}$$

Phase II:

$$q_{w_oversized_II} := \frac{W_{w_oversized_II}}{\rho_w} \qquad q_{w_oversized_II} = 3070.8 \frac{\text{gal}}{\text{day}}$$

Remaining dry solids weight in the slurry:

Phase I:

$$W_{srI_I} := W_{s_I} - W_{oversized_I} \qquad W_{srI_I} = 6385809.4 \frac{\text{lb}}{\text{day}}$$

Phase II:

$$W_{srI_II} := W_{s_II} - W_{oversized_II} \qquad W_{srI_II} = 6304175.5 \frac{\text{lb}}{\text{day}}$$

Remaining solids volume in the slurry (zero void ratio):

Phase I:

$$q_{sr1_I} := q_{s_I} - q_{oversized_I} \qquad q_{sr1_I} = 298901.8 \frac{\text{gal}}{\text{day}}$$

Phase II:

$$q_{sr1_II} := q_{s_II} - q_{oversized_II} \qquad q_{sr1_II} = 286138.9 \frac{\text{gal}}{\text{day}}$$

Remaining water weight in the slurry:

Phase I:

$$W_{wr1_I} := W_{w_I} - W_{w_oversized_I} \qquad W_{wr1_I} = 57584260 \frac{\text{lb}}{\text{day}}$$

Phase II:

$$W_{wr1_II} := W_{w_II} - W_{w_oversized_II} \qquad W_{wr1_II} = 57634514.6 \frac{\text{lb}}{\text{day}}$$

Remaining water volume in the slurry:

Phase I:

$$q_{wr1_I} := q_{w_I} - q_{w_oversized_I} \qquad q_{wr1_I} = 6900115.8 \frac{\text{gal}}{\text{day}}$$

Phase II:

$$q_{wr1_II} := q_{w_II} - q_{w_oversized_II} \qquad q_{wr1_II} = 6906137.6 \frac{\text{gal}}{\text{day}}$$

4.3 Secondary Screening for Gravel-Sized Particle Removal (Remediation Areas A, B, E, and F only)

Weight of removed gravel-sized particles:

$$W_{gravel_II} := W_{s_II} \cdot P_{gravel} \qquad W_{gravel_II} = 922562.3 \frac{\text{lb}}{\text{day}}$$

Volume of removed gravel-sized particles (zero void ratio):

$$q_{gravel_II} := q_{s_II} \cdot P_{gravel} \qquad q_{gravel_II} = 41874 \frac{\text{gal}}{\text{day}}$$

Weight of water removed with gravel-sized particles:

$$W_{w_gravel_II} := W_{gravel_II} \cdot WC_{istock} \qquad W_{w_gravel_II} = 230640.6 \frac{\text{lb}}{\text{day}}$$

Volume of water removed with gravel-sized particles:

$$q_{w_gravel_II} := \frac{W_{w_gravel_II}}{\rho_w} \quad q_{w_gravel_II} = 27636.8 \frac{\text{gal}}{\text{day}}$$

Remaining dry solids weight in the slurry:

$$W_{sr2_II} := W_{sr1_II} - W_{gravel_II} \quad W_{sr2_II} = 5381613.2 \frac{\text{lb}}{\text{day}}$$

Remaining solids volume in the slurry (zero void ratio):

$$q_{sr2_II} := q_{sr1_II} - q_{gravel_II} \quad q_{sr2_II} = 244264.9 \frac{\text{gal}}{\text{day}}$$

Remaining water weight in the slurry:

$$W_{wr2_II} := W_{wr1_II} - W_{w_gravel_II} \quad W_{wr2_II} = 57403874.1 \frac{\text{lb}}{\text{day}}$$

Remaining water volume in the slurry:

$$q_{wr2_II} := q_{wr1_II} - q_{w_gravel_II} \quad q_{wr2_II} = 6878500.8 \frac{\text{gal}}{\text{day}}$$

4.4 Hydrocyclone for Sand-Sized Particle Removal (Remediation Areas A, B, E, and F only)**Weight of removed sand-sized particles:**

$$W_{sand_II} := W_{s_II} \cdot P_{sand} \quad W_{sand_II} = 2626739.8 \frac{\text{lb}}{\text{day}}$$

Volume of removed sand-sized particles (zero void ratio):

$$q_{sand_II} := q_{s_II} \cdot P_{sand} \quad q_{sand_II} = 119224.6 \frac{\text{gal}}{\text{day}}$$

Weight of water removed with sand-sized particles:

$$W_{w_sand_II} := W_{sand_II} \cdot W_{C_istock} \quad W_{w_sand_II} = 656684.9 \frac{\text{lb}}{\text{day}}$$

Volume of water removed with sand-sized particles:

$$q_{w_sand_II} := \frac{W_{w_sand_II}}{\rho_w} \quad q_{w_sand_II} = 78688.2 \frac{\text{gal}}{\text{day}}$$

Remaining dry solids weight in the slurry:

$$W_{sr3_II} := W_{sr2_II} - W_{sand_II} \quad W_{sr3_II} = 2754873.4 \frac{\text{lb}}{\text{day}}$$

Remaining solids volume in the slurry (zero void ratio):

$$q_{sr3_II} := q_{sr2_II} - q_{sand_II} \quad q_{sr3_II} = 125040.4 \frac{\text{gal}}{\text{day}}$$

Remaining water weight in the slurry:

$$W_{wr3_II} := W_{wr2_II} - W_{w_sand_II} \quad W_{wr3_II} = 56747189.1 \frac{\text{lb}}{\text{day}}$$

Remaining water volume in the slurry:

$$q_{wr3_II} := q_{wr2_II} - q_{w_sand_II} \qquad q_{wr3_II} = 6799812.6 \frac{\text{gal}}{\text{day}}$$

4.5 Total Flow from SCA WTP (Clarifier Underflow and MMF and GAC Backwash Water)

Total flow from WTP:

$$q_{WTP} := q_{clarifier} + q_{MMF} + q_{GAC} \qquad q_{WTP} = 1065.9 \text{ gpm} \qquad q_{WTP} = 1534896 \frac{\text{gal}}{\text{day}}$$

Weight of total suspended solids (TSS) from SCA WTP:

All Remediation Areas:

$$W_{WTP_TSS} := q_{clarifier} \cdot TSS_{clarifier} + q_{MMF} \cdot TSS_{MMF} + q_{GAC} \cdot TSS_{GAC}$$

$$W_{WTP_TSS} = 19.3 \frac{\text{lb}}{\text{min}} \qquad W_{WTP_TSS} = 27811.8050701 \frac{\text{lb}}{\text{day}}$$

Volume of total suspended solids (TSS) from SCA WTP (zero void ratio):

Phase I:

$$q_{WTP_TSS_I} := \frac{W_{WTP_TSS}}{G_{sI} \cdot \rho_w} \qquad q_{WTP_TSS_I} = 0.904 \text{ gpm}$$

$$q_{WTP_TSS_I} = 1301.8 \frac{\text{gal}}{\text{day}}$$

Phase II:

$$q_{WTP_TSS_II} := \frac{W_{WTP_TSS}}{G_{sII} \cdot \rho_w} \qquad q_{WTP_TSS_II} = 0.877 \text{ gpm}$$

$$q_{WTP_TSS_II} = 1262.3 \frac{\text{gal}}{\text{day}}$$

Volume of water from SCA WTP:

Phase I:

$$q_{W_WTP_I} := q_{clarifier} \left(1 - \frac{TSS_{clarifier}}{G_{sI} \cdot \rho_w} \right) + q_{MMF} \left(1 - \frac{TSS_{MMF}}{G_{sI} \cdot \rho_w} \right) + q_{GAC} \left(1 - \frac{TSS_{GAC}}{G_{sI} \cdot \rho_w} \right)$$

$$q_{W_WTP_I} = 1065.0 \text{ gpm}$$

Phase II:

$$q_{W_WTP_II} := q_{clarifier} \left(1 - \frac{TSS_{clarifier}}{G_{sII} \cdot \rho_w} \right) + q_{MMF} \left(1 - \frac{TSS_{MMF}}{G_{sII} \cdot \rho_w} \right) + q_{GAC} \left(1 - \frac{TSS_{GAC}}{G_{sII} \cdot \rho_w} \right)$$

$$q_{W_WTP_II} = 1065.0 \text{ gpm}$$

Weight of water from SCA WTP:

Phase I:

$$W_{W_WTP_I} := q_{W_WTP_I} \cdot \rho_w$$

$$W_{W_WTP_I} = 8887.8 \frac{\text{lb}}{\text{min}} \quad W_{W_WTP_I} = 12798464.5 \frac{\text{lb}}{\text{day}}$$

Phase II:

$$W_{W_WTP_II} := q_{W_WTP_II} \cdot \rho_w$$

$$W_{W_WTP_II} = 8888.1 \frac{\text{lb}}{\text{min}} \quad W_{W_WTP_II} = 12798793.8 \frac{\text{lb}}{\text{day}}$$

4.6 Screened Material Stockpile Filtrate

Weight of water in filtrate from screened material stockpile:

Phase I:

$$W_{w_stock_filtrate_I} := (WC_{istock} - WC_{fstock}) \cdot W_{oversized_I}$$

$$W_{w_stock_filtrate_I} = 1279.7 \frac{\text{lb}}{\text{day}}$$

Phase II:

$$W_{w_stock_filtrate_II} := (WC_{istock} - WC_{fstock}) \cdot (W_{oversized_II} + W_{gravel_II} + W_{sand_II})$$

$$W_{w_stock_filtrate_II} = 365180.9 \frac{\text{lb}}{\text{day}}$$

Volume of water in filtrate from screened material stockpile:

Phase I:

$$q_{w_stock_filtrate_I} := \frac{W_{w_stock_filtrate_I}}{\rho_w} \quad q_{w_stock_filtrate_I} = 153.3 \frac{\text{gal}}{\text{day}}$$

Phase II:

$$q_{w_stock_filtrate_II} := \frac{W_{w_stock_filtrate_II}}{\rho_w} \quad q_{w_stock_filtrate_II} = 43758.3 \frac{\text{gal}}{\text{day}}$$

Weight of total suspended solids in stockpile filtrate:

Phase I:

$$W_{TSS_stock_filtrate_I} := \frac{q_{w_stock_filtrate_I} \cdot TSS_{stock_filtrate} \cdot G_{sI} \cdot \rho_w}{G_{sI} \cdot \rho_w - TSS_{stock_filtrate}}$$

$$W_{TSS_stock_filtrate_I} = 0.25 \frac{\text{lb}}{\text{day}} \quad W_{TSS_stock_filtrate_I} = 0.000079 \frac{\text{kg}}{\text{min}}$$

Phase II:

$$W_{TSS_stock_filtrate_II} := \frac{q_{w_stock_filtrate_II} \cdot TSS_{stock_filtrate} \cdot G_{sII} \cdot \rho_w}{G_{sII} \cdot \rho_w - TSS_{stock_filtrate}}$$

$$W_{TSS_stock_filtrate_II} = 71.29 \frac{\text{lb}}{\text{day}} \quad W_{TSS_stock_filtrate_II} = 0.0225 \frac{\text{kg}}{\text{min}}$$

Volume of total suspended solids in stockpile filtrate (zero void ratio):

Phase I:

$$q_{TSS_stock_filtrate_I} := \frac{W_{TSS_stock_filtrate_I}}{G_{sI} \rho_w}$$

$$q_{TSS_stock_filtrate_I} = 0.012 \frac{\text{gal}}{\text{day}} \quad q_{TSS_stock_filtrate_I} = 8.12042 \times 10^{-6} \text{ gpm}$$

Phase II:

$$q_{TSS_stock_filtrate_II} := \frac{W_{TSS_stock_filtrate_II}}{G_{sII} \rho_w}$$

$$q_{TSS_stock_filtrate_II} = 3.236 \frac{\text{gal}}{\text{day}} \quad q_{TSS_stock_filtrate_II} = 2.247 \times 10^{-3} \text{ gpm}$$

Weight of stockpile filtrate:

Phase I:

$$W_{stock_filtrate_I} := W_{w_stock_filtrate_I} + W_{TSS_stock_filtrate_I} \quad W_{stock_filtrate_I} = 1280 \frac{\text{lb}}{\text{day}}$$

Phase II:

$$W_{stock_filtrate_II} := W_{w_stock_filtrate_II} + W_{TSS_stock_filtrate_II} \quad W_{stock_filtrate_II} = 365252.2 \frac{\text{lb}}{\text{day}}$$

Volume of stockpile filtrate:

Phase I:

$$q_{stock_filtrate_I} := q_{w_stock_filtrate_I} + q_{TSS_stock_filtrate_I} \quad q_{stock_filtrate_I} = 153.4 \frac{\text{gal}}{\text{day}}$$

Phase II:

$$q_{stock_filtrate_II} := q_{w_stock_filtrate_II} + q_{TSS_stock_filtrate_II} \quad q_{stock_filtrate_II} = 43761.6 \frac{\text{gal}}{\text{day}}$$

Weight of final dry solids in stockpile (total minus TSS):

Phase I:

$$W_{s_stock_I} := W_{oversized_I} - W_{TSS_stock_filtrate_I} \quad W_{s_stock_I} = 12797 \frac{\text{lb}}{\text{day}}$$

Phase II:

$$W_{s_stock_II} := W_{oversized_II} + W_{gravel_II} + W_{sand_II} - W_{TSS_stock_filtrate_II} \quad W_{s_stock_II} = 3651737.7 \frac{\text{lb}}{\text{day}}$$

Volume of final solids in stockpile (zero void ratio, total minus TSS):

Phase I:

$$q_{s_stock_I} := \frac{W_{s_stock_I}}{G_{sI} \rho_w} \quad q_{s_stock_I} = 599 \frac{\text{gal}}{\text{day}}$$

Phase II:

$$q_{s_stock_II} := \frac{W_{s_stock_II}}{G_{sII} \rho_w} \quad q_{s_stock_II} = 165748 \frac{\text{gal}}{\text{day}}$$

4.7 Polymer Injection

Dry polymer density:

$$DEN_{\text{polymer}} := 0.7 \frac{\text{gm}}{\text{cm}^3}, \text{ based on Ashland 2520 MSDS.}$$

Dry polymer dosage rate:

$$DOS_{\text{polymer}} := 1.59 \frac{\text{lb}}{\text{ton}}, \text{ based on P-GDT report.}$$

Weight and volume of dry polymer:

Phase I:

$$W_{\text{drypolymer}_I} := DOS_{\text{polymer}}(W_{s_I} P_{\text{fine}_I} + W_{\text{WTP_TSS}} + W_{\text{TSS_stock_filtrate}_I})$$

$$W_{\text{drypolymer}_I} = 2.912 \frac{\text{lb}}{\text{min}} \quad W_{\text{drypolymer}_I} = 4193.36 \frac{\text{lb}}{\text{day}}$$

$$q_{\text{drypolymer}_I} := \frac{W_{\text{drypolymer}_I}}{DEN_{\text{polymer}}} \quad q_{\text{drypolymer}_I} = 0.4985 \text{ gpm} \quad q_{\text{drypolymer}_I} = 717.8 \frac{\text{gal}}{\text{day}}$$

Phase II:

$$W_{\text{drypolymer}_{II}} := DOS_{\text{polymer}}(W_{s_{II}} P_{\text{fine}_{II}} + W_{\text{WTP_TSS}} + W_{\text{TSS_stock_filtrate}_{II}})$$

$$W_{\text{drypolymer}_{II}} = 1.5 \frac{\text{lb}}{\text{min}} \quad W_{\text{drypolymer}_{II}} = 2212.3 \frac{\text{lb}}{\text{day}}$$

$$q_{\text{drypolymer}_{II}} := \frac{W_{\text{drypolymer}_{II}}}{DEN_{\text{polymer}}} \quad q_{\text{drypolymer}_{II}} = 0.3 \text{ gpm} \quad q_{\text{drypolymer}_{II}} = 379 \frac{\text{gal}}{\text{day}}$$

Weight and volume of polymer makeup water:

Phase I:

$$q_{\text{polymerwater}_I} := \frac{W_{\text{drypolymer}_I} \cdot 200\text{mL}}{0.4\text{gm}} \quad q_{\text{polymerwater}_I} = 174.5 \text{ gpm}$$

$$W_{\text{polymerwater}_I} := q_{\text{polymerwater}_I} \rho_w \quad W_{\text{polymerwater}_I} = 2096681.1 \frac{\text{lb}}{\text{day}}$$

Phase II:

$$q_{\text{polymerwater}_{II}} := \frac{W_{\text{drypolymer}_{II}} \cdot 200\text{mL}}{0.4\text{gm}} \quad q_{\text{polymerwater}_{II}} = 92 \text{ gpm}$$

$$W_{\text{polymerwater}_{II}} := q_{\text{polymerwater}_{II}} \rho_w \quad W_{\text{polymerwater}_{II}} = 1106145.7 \frac{\text{lb}}{\text{day}}$$

Note: Assume polymer dissolves in makeup water. Makeup water volume is the polymer emulsion volume.

4.8 Coagulant Injection (emulsion, Remediation Areas A, B, E, and F only)

Coagulant emulsion dosage rate:

$$DOS_{coag} := 5.71 \frac{lb}{ton} \quad , \text{ based on P-GDT report.}$$

Coagulant emulsion density:

$$DEN_{coag} := 1.03 \frac{gm}{cm^3} \quad , \text{ based on Ashland 492 MSDS.}$$

Coagulant emulsion weight:

$$W_{coag} := DOS_{coag} \cdot (W_{s_II} \cdot P_{fine_II} + W_{WTP_TSS} + W_{TSS_stock_filtrate_II})$$

$$W_{coag} = 7944.8 \frac{lb}{day} \quad W_{coag} = 5.5 \frac{lb}{min}$$

Coagulant emulsion volume:

$$q_{coag} := \frac{DOS_{coag} \cdot (W_{s_II} \cdot P_{fine_II} + W_{WTP_TSS} + W_{TSS_stock_filtrate_II})}{DEN_{coag}}$$

$$q_{coag} = 924.265 \frac{gal}{day} \quad q_{coag} = 0.64 \text{ gpm}$$

Coagulant emulsion makeup water (make down to 1% dilution):

$$q_{coagwater} := \frac{W_{coag} \cdot 100mL}{1gm} \quad q_{coagwater} = 66.1 \text{ gpm} \quad q_{coagwater} = 95199.3 \frac{gal}{day}$$

$$W_{coagwater} := q_{coagwater} \cdot P_w \quad W_{coagwater} = 794477 \frac{lb}{day} \quad W_{coagwater} = 551.7201 \frac{lb}{min}$$

4.9 Geotextile Tube Dewatering

4.9.1 Initial dewatering (the first 24 hrs)

Assume all dry polymer and/or coagulant are retained in the geotextile tubes during the initial dewatering.

Weight of dry solids retained in tubes after initial dewatering:

Phase I:

$$W_{s_ret2_I} := W_{sr1_I} + W_{WTP_TSS} + W_{TSS_stock_filtrate_I} + W_{drypolymer_I} \quad W_{s_ret2_I} = 6417814.79 \frac{lb}{day}$$

Phase II:

$$W_{s_ret2_II} := W_{sr3_II} + W_{WTP_TSS} + W_{TSS_stock_filtrate_II} + W_{drypolymer_II} + W_{coag} \quad W_{s_ret2_II} = 2792914 \frac{lb}{day}$$

Weight of water retained in tubes after initial dewatering:

Phase I:

$$W_{w_ret2_I} := \frac{(1 - P_{s2}) \cdot (W_{sr1_I} + W_{WTP_TSS} + W_{TSS_stock_filtrate_I} + W_{drypolymer_I})}{P_{s2}} \quad W_{w_ret2_I} = 10471171 \frac{lb}{day}$$

Phase II:

$$W_{w_ret2_II} := \frac{(1 - P_{s2}) \cdot (W_{sr3_II} + W_{WTP_TSS} + W_{TSS_stock_filtrate_II} + W_{drypolymer_II} + W_{coag})}{P_{s2}} \quad W_{w_ret2_II} = 4556859 \frac{\text{lb}}{\text{day}}$$

Volume of water retained in tubes after initial dewatering:

Phase I:

$$q_{w_ret2_I} := \frac{W_{w_ret2_I}}{\rho_w} \quad q_{w_ret2_I} = 1254723 \frac{\text{gal}}{\text{day}}$$

Phase II:

$$q_{w_ret2_II} := \frac{W_{w_ret2_II}}{\rho_w} \quad q_{w_ret2_II} = 546032 \frac{\text{gal}}{\text{day}}$$

Weight of Water in initial filtrate:

Phase I:

$$W_{w_if_I} := W_{wr1_I} + W_{W_WTP_I} + W_{w_stock_filtrate_I} + W_{polymerwater_I} \dots + (q_{booster} \cdot N_{booster} + q_{tube_pump} \cdot N_{tube_pump}) \cdot \rho_w - W_{w_ret2_I}$$

$$W_{w_if_I} = 65194120 \frac{\text{lb}}{\text{day}}$$

Phase II:

$$W_{w_if_II} := W_{wr3_II} + W_{W_WTP_II} + W_{w_stock_filtrate_II} + W_{polymerwater_II} + W_{coagwater} \dots + (q_{booster} \cdot N_{booster} + q_{cyclone_pump} \cdot N_{cyclone_pump} + q_{tube_pump} \cdot N_{tube_pump}) \cdot \rho_w - W_{w_ret2_II}$$

$$W_{w_if_II} = 70800055 \frac{\text{lb}}{\text{day}}$$

Volume of water in initial filtrate:

Phase I:

$$q_{w_if_I} := q_{wr1_I} + q_{W_WTP_I} + q_{w_stock_filtrate_I} + q_{polymerwater_I} + q_{booster} \cdot N_{booster} + q_{tube_pump} \cdot N_{tube_pump} - q_{w_ret2_I}$$

$$q_{w_if_I} = 7811978 \frac{\text{gal}}{\text{day}}$$

Phase II:

$$q_{w_if_II} := q_{wr3_II} + q_{W_WTP_II} + q_{w_stock_filtrate_II} + q_{polymerwater_II} + q_{coagwater} \dots + q_{booster} \cdot N_{booster} + q_{cyclone_pump} \cdot N_{cyclone_pump} + q_{tube_pump} \cdot N_{tube_pump} - q_{w_ret2_II}$$

$$q_{w_if_II} = 8483717 \frac{\text{gal}}{\text{day}}$$

4.9.2 Consolidation dewatering (during 60 days after initial dewatering)

Weight of water retained in tubes after consolidation dewatering:

Phase I:

$$W_{w_ret3_I} := \frac{(1 - P_{s3})(W_{sr1_I} + W_{WTP_TSS} + W_{TSS_stock_filtrate_I} + W_{drypolymer_I})}{P_{s3}}$$

$$W_{w_ret3_I} = 6417815 \frac{\text{lb}}{\text{day}}$$

Phase II:

$$W_{w_ret3_II} := \frac{(1 - P_{s3})(W_{sr3_II} + W_{WTP_TSS} + W_{TSS_stock_filtrate_II} + W_{drypolymer_II} + W_{coag})}{P_{s3}}$$

$$W_{w_ret3_II} = 2792914 \frac{\text{lb}}{\text{day}}$$

Volume of water retained in tubes after consolidation dewatering:

Phase I:

$$q_{w_ret3_I} := \frac{W_{w_ret3_I}}{\rho_w} \qquad q_{w_ret3_I} = 769024 \frac{\text{gal}}{\text{day}}$$

Phase II:

$$q_{w_ret3_II} := \frac{W_{w_ret3_II}}{\rho_w} \qquad q_{w_ret3_II} = 334665 \frac{\text{gal}}{\text{day}}$$

Peak weight of water in consolidation dewatering filtrate:

Phase I:

$$W_{w_cf_I} := W_{w_ret2_I} - W_{w_ret3_I} \qquad W_{w_cf_I} = 4053357 \frac{\text{lb}}{\text{day}}$$

Phase II:

$$W_{w_cf_II} := W_{w_ret2_II} - W_{w_ret3_II} \qquad W_{w_cf_II} = 1763945 \frac{\text{lb}}{\text{day}}$$

Peak volume of water in consolidation dewatering filtrate:

Phase I:

$$q_{w_cf_I} := \frac{W_{w_cf_I}}{\rho_w} \qquad q_{w_cf_I} = 485699 \frac{\text{gal}}{\text{day}}$$

Phase II:

$$q_{w_cf_II} := \frac{W_{w_cf_II}}{\rho_w} \qquad q_{w_cf_II} = 211367 \frac{\text{gal}}{\text{day}}$$

Note: Peak consolidation dewatering is assumed to start from 61 days after the first tube in filled and ends at 1 day after the last tube is filled for the season.

4.9.3 Geotextile tube filtrate

Volume of water in geotextile tube filtrate:

Phase I:

$$q_{w_tube_filtrate_I} := q_{w_if_I} + q_{w_cf_I}$$

$$q_{w_tube_filtrate_I} = 8297677 \frac{\text{gal}}{\text{day}}$$

Phase II:

$$q_{w_tube_filtrate_II} := q_{w_if_II} + q_{w_cf_II}$$

$$q_{w_tube_filtrate_II} = 8695085 \frac{\text{gal}}{\text{day}}$$

Weight of total suspended solids in geotextile tube filtrate:

Phase I:

$$W_{TSS_tube_filtrate_I} := \frac{(q_{w_if_I} + q_{w_cf_I}) \cdot TSS_{tube_filtrate} \cdot G_{sI} \cdot \rho_w}{G_{sI} \cdot \rho_w - TSS_{tube_filtrate}}$$

$$W_{TSS_tube_filtrate_I} = 13518.1 \frac{\text{lb}}{\text{day}} \quad W_{TSS_tube_filtrate_I} = 4.26 \frac{\text{kg}}{\text{min}}$$

Phase II:

$$W_{TSS_tube_filtrate_II} := \frac{(q_{w_if_II} + q_{w_cf_II}) \cdot TSS_{tube_filtrate} \cdot G_{sII} \cdot \rho_w}{G_{sII} \cdot \rho_w - TSS_{tube_filtrate}}$$

$$W_{TSS_tube_filtrate_II} = 14166 \frac{\text{lb}}{\text{day}} \quad W_{TSS_tube_filtrate_II} = 4.46 \frac{\text{kg}}{\text{min}}$$

Volume of total suspended solids in geotextile tube filtrate (zero void ratio):

Phase I:

$$q_{TSS_tube_filtrate_I} := \frac{W_{TSS_tube_filtrate_I}}{G_{sI} \cdot \rho_w} \quad q_{TSS_tube_filtrate_I} = 0.439 \text{ gpm} \quad q_{TSS_tube_filtrate_I} = 633 \frac{\text{gal}}{\text{day}}$$

Phase II:

$$q_{TSS_tube_filtrate_II} := \frac{W_{TSS_tube_filtrate_II}}{G_{sII} \cdot \rho_w} \quad q_{TSS_tube_filtrate_II} = 0.446 \text{ gpm} \quad q_{TSS_tube_filtrate_II} = 643 \frac{\text{gal}}{\text{day}}$$

Weight of geotextile tube filtrate (water and TSS):

Phase I:

$$W_{tube_filtrate_I} := W_{w_if_I} + W_{w_cf_I} + W_{TSS_tube_filtrate_I} \quad W_{tube_filtrate_I} = 69260995.2 \frac{\text{lb}}{\text{day}}$$

Phase II:

$$W_{tube_filtrate_II} := W_{w_if_II} + W_{w_cf_II} + W_{TSS_tube_filtrate_II} \quad W_{tube_filtrate_II} = 72578166.4 \frac{\text{lb}}{\text{day}}$$

Volume of geotextile tube filtrate (water and TSS):

Phase I :

$$q_{\text{tube_filtrate_I}} := q_{\text{w_if_I}} + q_{\text{w_cf_I}} + q_{\text{TSS_tube_filtrate_I}} \qquad q_{\text{tube_filtrate_I}} = 8298310 \frac{\text{gal}}{\text{day}}$$

Phase II:

$$q_{\text{tube_filtrate_II}} := q_{\text{w_if_II}} + q_{\text{w_cf_II}} + q_{\text{TSS_tube_filtrate_II}} \qquad q_{\text{tube_filtrate_II}} = 8695728 \frac{\text{gal}}{\text{day}}$$

Weight of final dry solids retained in geotextile tubes (total minus TSS):

Phase I:

$$W_{\text{s_ret_I}} := W_{\text{sr1_I}} + W_{\text{WTP_TSS}} + W_{\text{TSS_stock_filtrate_I}} + W_{\text{drypolymer_I}} - W_{\text{TSS_tube_filtrate_I}}$$

$$W_{\text{s_ret_I}} = 6404296.7 \frac{\text{lb}}{\text{day}}$$

Phase II:

$$W_{\text{s_ret_II}} := W_{\text{sr3_II}} + W_{\text{WTP_TSS}} + W_{\text{TSS_stock_filtrate_II}} + W_{\text{drypolymer_II}} + W_{\text{coag}} - W_{\text{TSS_tube_filtrate_II}}$$

$$W_{\text{s_ret_II}} = 2778748 \frac{\text{lb}}{\text{day}}$$

Volume of final solids retained in geotextile tubes (zero void ratio, total minus TSS):

Phase I:

$$q_{\text{s_ret_I}} := \left(\frac{W_{\text{sr1_I}} + W_{\text{WTP_TSS}} + W_{\text{TSS_stock_filtrate_I}} - W_{\text{TSS_tube_filtrate_I}}}{G_{\text{sI}} \cdot \rho_{\text{w}}} \right) + q_{\text{drypolymer_I}}$$

$$q_{\text{s_ret_I}} = 300288.7 \frac{\text{gal}}{\text{day}} \qquad q_{\text{s_ret_I}} = 208.53 \text{ gpm}$$

Phase II:

$$q_{\text{s_ret_II}} := \left(\frac{W_{\text{sr3_II}} + W_{\text{WTP_TSS}} + W_{\text{TSS_stock_filtrate_II}} - W_{\text{TSS_tube_filtrate_II}}}{G_{\text{sII}} \cdot \rho_{\text{w}}} \right) + q_{\text{drypolymer_II}} + q_{\text{coag}}$$

$$q_{\text{s_ret_II}} = 126966 \frac{\text{gal}}{\text{day}} \qquad q_{\text{s_ret_II}} = 88.2 \text{ gpm}$$

4.10 Precipitation

Daily average precipitation, based on on-site meteorological tower data:

$$\text{PRE}_{\text{daily}} := 0.15 \frac{\text{in}}{\text{day}}$$

SCA open area: $A_{\text{SCA}} := 50 \text{ acre}$

Precipitation flow: $q_{\text{PRE}} := \text{PRE}_{\text{daily}} \cdot A_{\text{SCA}} \qquad q_{\text{PRE}} = 141.4 \text{ gpm} \qquad q_{\text{PRE}} = 203657.1 \frac{\text{gal}}{\text{day}}$

4.11 Discharge from SCA WTP to Metro

Weight of TSS in discharge:

$$W_{TSS_dis} := MAX_{discharge} \cdot TSS_{discharge} \qquad W_{TSS_dis} = 244.1 \frac{lb}{day}$$

Volume of TSS in discharge:

Phase I:

$$q_{TSS_dis_I} := \frac{W_{TSS_dis}}{G_{sI} \cdot \rho_w} \qquad q_{TSS_dis_I} = 0.00793 \text{ gpm}$$

Phase II:

$$q_{TSS_dis_II} := \frac{W_{TSS_dis}}{G_{sII} \cdot \rho_w} \qquad q_{TSS_dis_II} = 0.008 \text{ gpm}$$

Weight of water in discharge:

Phase I:

$$W_{w_dis_I} := (MAX_{discharge} - q_{TSS_dis_I}) \cdot \rho_w \qquad W_{w_dis_I} = 54245036.2 \frac{lb}{day}$$

Phase II:

$$W_{w_dis_II} := (MAX_{discharge} - q_{TSS_dis_II}) \cdot \rho_w \qquad W_{w_dis_II} = 54245039.1 \frac{lb}{day}$$

Volume of water in discharge:

Phase I:

$$q_{w_dis_I} := MAX_{discharge} - q_{TSS_dis_I} \qquad q_{w_dis_I} = 4513.9 \text{ gpm}$$

Phase II:

$$q_{w_dis_II} := MAX_{discharge} - q_{TSS_dis_II} \qquad q_{w_dis_II} = 4513.9 \text{ gpm}$$

5.0 Mass Balance Tables

This section provides the mass balance calculations of the maximum flow rate (5000 gpm) shown on **Drawings D-002 and 004**. The stream numbers are defined on **Drawings D-001 and 003**, respectively. Some of the stream numbers represent individual components, including the pre-processing steps, geotextile tube dewatering, and precipitation. The flow associated with these stream numbers is shown as positive if the component add flow to the slurry (e.g., polymer injection); whereas, the flow is shown as negative if the component subtracts flow from the slurry (e.g., over-sized particle removal). The other stream numbers represents the subtotal flow at a given location along the flow streamline.

The flow at each Stream Number is shown as an array in the following format:
(total flow rate, water flow rate, solids flow rate).

Phase I:

Stream Number 1: Incoming slurry

$$S1_I := (q_{q_w_I} \quad q_{q_s_I}) \quad S1_I = (5000 \quad 4792 \quad 208) \text{ gpm}$$

Stream number 1A: Supplemental lake water intake (normally zero)

$$S1A_I := (0 \quad 0 \quad 0) \text{ gpm}$$

Stream Number 2: booster pump seal water

$$S2_I := (N_{\text{booster}} \cdot q_{\text{booster}} \quad N_{\text{booster}} \cdot q_{\text{booster}} \quad 0 \text{ gpm}) \quad S2_I = (250 \quad 250 \quad 0) \text{ gpm}$$

Stream Number 3: Subtotal

$$S3_I := S1_I + S1A_I + S2_I \quad S3_I = (5250 \quad 5042 \quad 208) \text{ gpm}$$

Stream Number 4: Primary Screen Wash Water

$$S4_I := (q_{\text{primary}} \quad q_{\text{primary}} \quad 0 \text{ gpm}) \quad S4_I = (102 \quad 102 \quad 0) \text{ gpm}$$

Stream Number 5: Over-sized Particle Removal

$$S5_I := [- (q_{w_{\text{oversized}_I}} + q_{\text{oversized}_I}) \quad -q_{w_{\text{oversized}_I}} \quad -q_{\text{oversized}_I}]$$

$$S5_I = (-0.7 \quad -0.3 \quad -0.4) \text{ gpm}$$

Stream Number 6: Subtotal

$$S6_I := S3_I + S4_I + S5_I \quad S6_I = (5351.3 \quad 5143.7 \quad 207.6) \text{ gpm}$$

Stream Number 7: Geotextile tube feed pump seal water

$$S7_I := (N_{\text{tube_pump}} \cdot q_{\text{tube_pump}} \quad N_{\text{tube_pump}} \cdot q_{\text{tube_pump}} \quad 0 \text{ gpm})$$

$$S7_I = (15 \quad 15 \quad 0) \text{ gpm}$$

Stream Number 8: Subtotal

$$S8_I := S6_I + S7_I \quad S8_I = (5366.3 \quad 5158.7 \quad 207.6) \text{ gpm}$$

Stream Number 9: SCA WTP clarifier underflow and filter backwash

$$S9_I := (q_{\text{WTP}} \quad q_{\text{WTP}_I} \quad q_{\text{WTP_TSS}_I})$$

$$S9_I = (1065.9 \quad 1064.996 \quad 0.904) \text{ gpm}$$

Stream Number 10: Stockpile filtrate

$$S10_I := (q_{\text{stock_filtrate_I}} \quad q_{w_stock_filtrate_I} \quad q_{\text{TSS_stock_filtrate_I}})$$

$$S10_I = (0.1065 \quad 0.10649 \quad 0.00001) \text{ gpm}$$

Stream Number 11: Polymer and makeup water

$$S11_I := (q_{\text{polymerwater_I}} + q_{\text{drypolymer_I}} \quad q_{\text{polymerwater_I}} \quad q_{\text{drypolymer_I}})$$

$$S11_I = (174.9692 \quad 174.4707 \quad 0.4985) \text{ gpm}$$

Stream Number 12: Subtotal

$$S12_I := S8_I + S9_I + S10_I + S11_I \quad S12_I = (6607.3 \quad 6398.3 \quad 209) \text{ gpm}$$

Stream Number 13: Geotextile tube retention

$$S13_I := [-(q_{w_ret3_I} + q_{s_ret_I}) \quad -q_{w_ret3_I} \quad -q_{s_ret_I}]$$

$$S13_I = (-742.578119 \quad -534.044292 \quad -208.533827) \text{ gpm}$$

Stream Number 14: Average precipitation

$$S14_I := (q_{\text{PRE}} \quad q_{\text{PRE}} \quad 0 \text{ gpm}) \quad S14_I = (141.4 \quad 141.4 \quad 0) \text{ gpm}$$

Stream Number 15: Subtotal

$$S15_I := S12_I + S13_I + S14_I$$

$$S15_I = (6006.144 \quad 6005.705 \quad 0.439) \text{ gpm}$$

Stream Number 16: Primary screen wash water

$$S16_I := (-q_{\text{primary}} \quad -q_{\text{primary}} \quad 0 \text{ gpm}) \quad S16_I = (-102 \quad -102 \quad 0) \text{ gpm}$$

Stream Number 17: Net flow to stormwater basins

$$S17_{\text{water}} := [S15_{I0,1} - q_{\text{primary}} - (q_{w_dis_I} + q_{\text{polymerwater_I}} + q_{w_WTP_I})]$$

$$S17_{\text{TSS}} := \frac{S17_{\text{water}} \cdot S15_{I0,2}}{S15_{I0,1}}$$

$$S17_{\text{total}} := S17_{\text{water}} + S17_{\text{TSS}}$$

$$S17_I := (S17_{\text{total}} \quad S17_{\text{water}} \quad S17_{\text{TSS}}) \quad S17_I = (-150.368 \quad -150.357 \quad -0.011) \text{ gpm}$$

Note: If the volume at Stream Number 17 is positive, it indicates no net flow to stormwater basins. Input zero for volume at Stream Number 17 in this case.

Stream Number 18: Effluent to SCA WTP

$$S18_I := S15_I + S16_I + S17_I \quad S18_I = (5753.8 \quad 5753.3 \quad 0.4) \text{ gpm}$$

Title _i :=	"Description"
	"1. Incoming Slurry"
	"2. Booster Pump Seal Water"
	"3. Subtotal"
	"4. Primary Screen Wash Water"
	"5. Oversized Particle Removal"
	"6. Subtotal"
	"7. Geotextile tube Feed Pump Seal Water"
	"8. Subtotal"
	"9. SCA WTP Underflow and Backwash"
	"10. Stockpile Filtrate"
	"11. Polymer and Makeup Water"
	"12. Subtotal"
	"13. Geotextile tube Retention"
	"14. Average Precipitation"
	"15. Subtotal"
	"16. Primary Screen Wash Water"
	"17. Net Flow to Stormwater Basins"
	"18. Effluent to SCA WTP"

Flow rate

s0 := ("Total (gpm)" "Water (gpm)" "Solids (gpm)")

FR_{volume_I} := stack(S0, S1_I, S2_I, S3_I, S4_I, S5_I, S6_I, S7_I, S8_I, S9_I, S10_I, S11_I, S12_I, S13_I, S14_I, S15_I, S16_I, S17_I, S18_I)

Solids mass flow rate

FR_{solids_I} :=

"Solids (lbs/min)"

$$\begin{aligned}
 & S1_{I0,2} \cdot G_{SI} \rho_w \\
 & S2_{I0,2} \cdot G_{SI} \rho_w \\
 & S3_{I0,2} \cdot G_{SI} \rho_w \\
 & S4_{I0,2} \cdot G_{SI} \rho_w \\
 & S5_{I0,2} \cdot G_{SI} \rho_w \\
 & S6_{I0,2} \cdot G_{SI} \rho_w \\
 & S7_{I0,2} \cdot G_{SI} \rho_w \\
 & S8_{I0,2} \cdot G_{SI} \rho_w \\
 & S9_{I0,2} \cdot G_{SI} \rho_w \\
 & S10_{I0,2} \cdot G_{SI} \rho_w \\
 & S11_{I0,2} \cdot DEN_{polymer} \\
 & (S8_{I0,2} + S9_{I0,2} + S10_{I0,2}) \cdot G_{SI} \rho_w + S11_{I0,2} \cdot DEN_{polymer} \\
 & - \left[(S8_{I0,2} + S9_{I0,2} + S10_{I0,2}) \cdot G_{SI} \rho_w + S11_{I0,2} \cdot DEN_{polymer} - W_{TSS_tube_filtrate_I} \right] \\
 & S14_{I0,2} \cdot G_{SI} \rho_w \\
 & W_{TSS_tube_filtrate_I} + S14_{I0,2} \cdot G_{SI} \rho_w \\
 & S16_{I0,2} \cdot G_{SI} \rho_w \\
 & S17_{I0,2} \cdot G_{SI} \rho_w \\
 & S18_{I0,2} \cdot G_{SI} \rho_w
 \end{aligned}$$

Concentration

$$CON_I := \text{stack} \left(\text{"Concentration"}, \left(\frac{\text{submatrix}(FR_{solids_I}, 1, 18, 0, 0)}{\text{submatrix}(FR_{volume_I}, 1, 18, 0, 0)} \right) \right)$$

Mass balance tables

	0
0	"Description"
1	"1. Incoming Slurry"
2	"2. Booster Pump Seal Water"
3	"3. Subtotal"
4	"4. Primary Screen Wash Water"
5	"5. Oversized Particle Removal"
6	"6. Subtotal"
7	"7. Geotextile tube Feed Pump Seal Water"
8	"8. Subtotal"
9	"9. SCA WTP Underflow and Backwash"
10	"10. Stockpile Filtrate"
11	"11. Polymer and Makeup Water"
12	"12. Subtotal"
13	"13. Geotextile tube Retention"
14	"14. Average Precipitation"
15	"15. Subtotal"
16	"16. Primary Screen Wash Water"
17	"17. Net Flow to Stormwater Basins"
18	"18. Effluent to SCA WTP"

Title_I =

	0	1	2
0	"Total (gpm)"	"Water (gpm)"	"Solids (gpm)"
1	5000	4792	208
2	250	250	0
3	5250	5042	208
4	102	102	0
5	-0.7	-0.3	-0.4
6	5351.3	5143.7	207.6
7	15	15	0
8	5366.3	5158.7	207.6
9	1065.9	1065	0.9
10	0.1	0.1	0
11	175	174.5	0.5
12	6607.3	6398.3	209
13	-742.6	-534	-208.5
14	141.4	141.4	0
15	6006.1	6005.7	0.4
16	-102	-102	0
17	-150.4	-150.4	-0
18	5753.8	5753.3	0.4

FR_{volume_I} =

	0
0	"Solids (lbs/min)"
1	4443.5
2	0
3	4443.5
4	0
5	-8.9
6	4434.6
7	0
8	4434.6
9	19.3
10	0
11	2.9
12	4456.8
13	-4447.4
14	0
15	9.4
16	0
17	-0.2
18	9.2

gpm FR_{solids_I} =

	0
0	"Concentration"
1	106489.2
2	0
3	101418.3
4	0
5	1560975.6
6	99299.1
7	0
8	99021.5
9	2171.2
10	195.2
11	1994.3
12	80826.5
13	717661.1
14	0
15	187.3
16	0
17	187.3
18	190.6

$\frac{\text{lb}}{\text{min}}$ CON_I = $\frac{\text{mg}}{\text{L}}$

Note: Stream Number 1A: Supplemental Lake Water Intake is not shown on these tables.

Phase II:

Stream Number 1: Incoming slurry

$$S1_{II} := (q_{w_{II}} \quad q_{s_{II}}) \quad S1_{II} = (5000 \quad 4798.1 \quad 201.9) \text{ gpm}$$

Stream number 1A: Supplemental lake water intake (normally zero)

$$S1A_{II} := (0 \quad 0 \quad 0) \text{ gpm}$$

Stream Number 2: booster pump seal water

$$S2_{II} := (N_{\text{booster}} \cdot q_{\text{booster}} \quad N_{\text{booster}} \cdot q_{\text{booster}} \quad 0 \text{ gpm}) \quad S2_{II} = (250 \quad 250 \quad 0) \text{ gpm}$$

Stream Number 3: Subtotal

$$S3_{II} := S1_{II} + S1A_{II} + S2_{II} \quad S3_{II} = (5250 \quad 5048.1 \quad 201.9) \text{ gpm}$$

Stream Number 4: Primary Screen Wash Water

$$S4_{II} := (q_{\text{primary}} \quad q_{\text{primary}} \quad 0 \text{ gpm}) \quad S4_{II} = (102 \quad 102 \quad 0) \text{ gpm}$$

Stream Number 5: Over-sized Particle Removal

$$S5_{II} := [-(q_{w_{\text{oversized}_{II}}} + q_{\text{oversized}_{II}}) \quad -q_{w_{\text{oversized}_{II}}} \quad -q_{\text{oversized}_{II}}]$$

$$S5_{II} = (-5.4 \quad -2.1 \quad -3.2) \text{ gpm}$$

Stream Number 6: Subtotal

$$S6_{II} := S3_{II} + S4_{II} + S5_{II} \quad S6_{II} = (5346.6 \quad 5147.9 \quad 198.7) \text{ gpm}$$

Stream Number 7: Hydrocyclone feed pump seal water

$$S7_{II} := (N_{\text{cyclone_pump}} \cdot q_{\text{cyclone_pump}} \quad N_{\text{cyclone_pump}} \cdot q_{\text{cyclone_pump}} \quad 0 \text{ gpm})$$

$$S7_{II} = (30 \quad 30 \quad 0) \text{ gpm}$$

Stream Number 8: Subtotal

$$S8_{II} := S6_{II} + S7_{II} \quad S8_{II} = (5376.6 \quad 5177.9 \quad 198.7) \text{ gpm}$$

Stream Number 9: Secondary screen and hydrocyclone screen wash water

$$S9_{II} := (q_{\text{second_cyclone}} \quad q_{\text{second_cyclone}} \quad 0 \text{ gpm}) \quad S9_{II} = (510 \quad 510 \quad 0) \text{ gpm}$$

Stream Number 10: Gravel removal by secondary screens

$$S10_{II} := [-(q_{w_{\text{gravel}_{II}}} + q_{\text{gravel}_{II}}) \quad -q_{w_{\text{gravel}_{II}}} \quad -q_{\text{gravel}_{II}}]$$

$$S10_{II} = (-48.3 \quad -19.2 \quad -29.1) \text{ gpm}$$

Stream Number 11: Sand removal by hydrocyclones

$$S11_{II} := [-(q_{w_{\text{sand}_{II}}} + q_{\text{sand}_{II}}) \quad -q_{w_{\text{sand}_{II}}} \quad -q_{\text{sand}_{II}}]$$

$$S11_{II} = (-137.4 \quad -54.6 \quad -82.8) \text{ gpm}$$

Stream number 12: Subtotal

$$S12_{II} := S8_{II} + S9_{II} + S10_{II} + S11_{II} \quad S12_{II} = (5700.9 \quad 5614.1 \quad 86.8) \text{ gpm}$$

Stream Number 13: Geotextile tube feed pump seal water

$$S13_{II} := (N_{\text{tube_pump}} \cdot q_{\text{tube_pump}} \quad N_{\text{tube_pump}} \cdot q_{\text{tube_pump}} \quad 0 \text{ gpm}) \quad S13_{II} = (15 \quad 15 \quad 0) \text{ gpm}$$

Stream Number 14: Subtotal

$$S14_{II} := S12_{II} + S13_{II} \quad S14_{II} = (5715.9 \quad 5629.1 \quad 86.8) \text{ gpm}$$

Stream Number 15: SCA WTP clarifier underflow and filter backwash

$$S15_{II} := (q_{\text{WTP}} \quad q_{\text{W_WTP_II}} \quad q_{\text{WTP_TSS_II}}) \quad S15_{II} = (1065.9 \quad 1065 \quad 0.9) \text{ gpm}$$

Stream Number 16: Stockpile filtrate

$$S16_{II} := (q_{\text{stock_filtrate_II}} \quad q_{\text{w_stock_filtrate_II}} \quad q_{\text{TSS_stock_filtrate_II}}) \quad S16_{II} = (30.38997 \quad 30.38772 \quad 0.00225) \text{ gpm}$$

Stream Number 17: Coagulant and makeup water

$$S17_{II} := (q_{\text{coagwater}} + q_{\text{coag}} \quad q_{\text{coagwater}} \quad q_{\text{coag}}) \quad S17_{II} = (66.752 \quad 66.111 \quad 0.642) \text{ gpm}$$

Stream Number 18: Polymer and makeup water

$$S18_{II} := (q_{\text{polymerwater_II}} + q_{\text{drypolymer_II}} \quad q_{\text{polymerwater_II}} \quad q_{\text{drypolymer_II}}) \quad S18_{II} = (92.3085 \quad 92.0455 \quad 0.263) \text{ gpm}$$

Stream Number 19: Subtotal

$$S19_{II} := S14_{II} + S15_{II} + S16_{II} + S17_{II} + S18_{II} \quad S19_{II} = (6971.3 \quad 6882.7 \quad 88.6) \text{ gpm}$$

Stream Number 20: Geotextile tube retention

$$S20_{II} := [- (q_{\text{w_ret3_II}} + q_{\text{s_ret_II}}) \quad -q_{\text{w_ret3_II}} \quad -q_{\text{s_ret_II}}] \quad S20_{II} = (-320.576956 \quad -232.406138 \quad -88.170818) \text{ gpm}$$

Stream Number 21: Average precipitation

$$S21_{II} := (q_{\text{PRE}} \quad q_{\text{PRE}} \quad 0 \text{ gpm}) \quad S21_{II} = (141.4 \quad 141.4 \quad 0) \text{ gpm}$$

Stream Number 22: Subtotal

$$S22_{II} := S19_{II} + S20_{II} + S21_{II} \quad S22_{II} = (6792.128 \quad 6791.682 \quad 0.446) \text{ gpm}$$

Stream Number 23: Primary, secondary and hydrocyclone screen wash water

$$S23_{II} := -(q_{\text{primary}} + q_{\text{second_cyclone}} \quad q_{\text{primary}} + q_{\text{second_cyclone}} \quad 0 \text{ gpm}) \quad S23_{II} = (-612 \quad -612 \quad 0) \text{ gpm}$$

Stream Number 24: Net flow to
 Stormwater basin

$$S24_{\text{water}} := [- S22_{II,1} - q_{\text{primary}} - q_{\text{second_cyclone}} - (q_{\text{w_dis_II}} + q_{\text{coagwater}} + q_{\text{polymerwater_II}} + q_{\text{W_WTP_II}})]$$

$$S24_{\text{TSS}} := \frac{S24_{\text{water}} \cdot S22_{II,2}}{S22_{II,1}} \quad S24_{\text{total}} := S24_{\text{water}} + S24_{\text{TSS}}$$

$$S24_{II} := (S24_{\text{total}} \quad S24_{\text{water}} \quad S24_{\text{TSS}}) \quad S24_{II} = (-442.65 \quad -442.621 \quad -0.029) \text{ gpm}$$

Note: If the volume at Stream Number 24 is positive, it indicates no net flow to stormwater basins. Input zero for volume at Stream Number 24 in this case.

Stream Number 25: Effluent to SCA WTP

$$S25_{II} := S22_{II} + S23_{II} + S24_{II} \quad S25_{II} = (5737.478 \quad 5737.061 \quad 0.417) \text{ gpm}$$

Title _{II} :=	<p style="text-align: center;">"Description"</p> <p style="text-align: center;">"1. Incoming Slurry"</p> <p style="text-align: center;">"2. Booster Pump Seal Water"</p> <p style="text-align: center;">"3. Subtotal"</p> <p style="text-align: center;">"4. Primary Screen Wash Water"</p> <p style="text-align: center;">"5. Oversized Particle Removal"</p> <p style="text-align: center;">"6. Subtotal"</p> <p style="text-align: center;">"7. Hydrocyclone Feed Pump Seal Water"</p> <p style="text-align: center;">"8. Subtotal"</p> <p style="text-align: center;">"9. Secondary Screen and Hydrocyclone Screen Wash Water"</p> <p style="text-align: center;">"10. Gravel Removal by Secondary Screens"</p> <p style="text-align: center;">"11. Sand Removal by Hydrocyclones"</p> <p style="text-align: center;">"12. Subtotal"</p> <p style="text-align: center;">"13. Geotextile tube Feed Pump Seal Water"</p> <p style="text-align: center;">"14. Subtotal"</p> <p style="text-align: center;">"15. SCA WTP Underflow and Backwash"</p> <p style="text-align: center;">"16. Stockpile Filtrate"</p> <p style="text-align: center;">"17. Coagulant and Makeup Water"</p> <p style="text-align: center;">"18. Polymer and Makeup Water"</p> <p style="text-align: center;">"19. Subtotal"</p> <p style="text-align: center;">"20. Geotextile tube Retention"</p> <p style="text-align: center;">"21. Average Precipitation"</p> <p style="text-align: center;">"22. Subtotal"</p> <p style="text-align: center;">"23. Primary, Secondary and Hydrocyclone Screen Wash Water"</p> <p style="text-align: center;">"24. Net Flow to Stormwater Basin"</p> <p style="text-align: center;">"25. Effluent to SCA WTP"</p>
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Flow rate

$$FR_{\text{volume_IIa}} := \text{stack}(S0, S1_{II}, S2_{II}, S3_{II}, S4_{II}, S5_{II}, S6_{II}, S7_{II}, S8_{II}, S9_{II}, S10_{II}, S11_{II}, S12_{II}) *$$

$$FR_{\text{volume_IIb}} := \text{stack}(S13_{II}, S14_{II}, S15_{II}, S16_{II}, S17_{II}, S18_{II}, S19_{II}, S20_{II}, S21_{II}, S22_{II}, S23_{II}, S24_{II}, S25_{II}) *$$

$$FR_{\text{volume_II}} := \text{stack}(FR_{\text{volume_IIa}}, FR_{\text{volume_IIb}})$$

Solids mass flow rate

$$\begin{aligned}
 \text{FR}_{\text{solids_II}} := & \left[\begin{array}{l}
 \text{"Solids (lbs/min)"} \\
 S1_{II,0,2} \cdot G_{sII} \cdot \rho_w \\
 S2_{II,0,2} \cdot G_{sII} \cdot \rho_w \\
 S3_{II,0,2} \cdot G_{sII} \cdot \rho_w \\
 S4_{II,0,2} \cdot G_{sII} \cdot \rho_w \\
 S5_{II,0,2} \cdot G_{sII} \cdot \rho_w \\
 S6_{II,0,2} \cdot G_{sII} \cdot \rho_w \\
 S7_{II,0,2} \cdot G_{sII} \cdot \rho_w \\
 S8_{II,0,2} \cdot G_{sII} \cdot \rho_w \\
 S9_{II,0,2} \cdot G_{sII} \cdot \rho_w \\
 S10_{II,0,2} \cdot G_{sII} \cdot \rho_w \\
 S11_{II,0,2} \cdot G_{sII} \cdot \rho_w \\
 S12_{II,0,2} \cdot G_{sII} \cdot \rho_w \\
 S13_{II,0,2} \cdot G_{sII} \cdot \rho_w \\
 S14_{II,0,2} \cdot G_{sII} \cdot \rho_w \\
 S15_{II,0,2} \cdot G_{sII} \cdot \rho_w \\
 S16_{II,0,2} \cdot G_{sII} \cdot \rho_w \\
 S17_{II,0,2} \cdot \text{DEN}_{\text{coag}} \\
 S18_{II,0,2} \cdot \text{DEN}_{\text{polymer}} \\
 (S14_{II,0,2} + S15_{II,0,2} + S16_{II,0,2}) \cdot G_{sII} \cdot \rho_w + S17_{II,0,2} \cdot \text{DEN}_{\text{coag}} + S18_{II,0,2} \cdot \text{DEN}_{\text{polymer}} \\
 - \left[(S14_{II,0,2} + S15_{II,0,2} + S16_{II,0,2}) \cdot G_{sII} \cdot \rho_w + S17_{II,0,2} \cdot \text{DEN}_{\text{coag}} + S18_{II,0,2} \cdot \text{DEN}_{\text{polymer}} - W_{\text{TSS_tube_filtrate_II}} \right] \\
 S21_{II,0,2} \cdot G_{sII} \cdot \rho_w \\
 W_{\text{TSS_tube_filtrate_II}} + S21_{II,0,2} \cdot G_{sII} \cdot \rho_w \\
 S23_{II,0,2} \cdot G_{sII} \cdot \rho_w \\
 S24_{II,0,2} \cdot G_{sII} \cdot \rho_w \\
 S25_{II,0,2} \cdot G_{sII} \cdot \rho_w
 \end{array} \right]
 \end{aligned}$$

Concentration

$$\text{CON}_{II} := \text{stack} \left(\text{"Concentration"}, \left(\frac{\text{submatrix}(\text{FR}_{\text{solids_II}}, 1, 25, 0, 0)}{\text{submatrix}(\text{FR}_{\text{volume_II}}, 1, 25, 0, 0)} \right) \right)$$

Mass balance table

	0
0	"Description"
1	"1. Incoming Slurry"
2	"2. Booster Pump Seal Water"
3	"3. Subtotal"
4	"4. Primary Screen Wash Water"
5	"5. Oversized Particle Removal"
6	"6. Subtotal"
7	"7. Hydrocyclone Feed Pump Seal Water"
8	"8. Subtotal"
9	"9. Secondary Screen and Hydrocyclone Screen Wash Water"
10	"10. Gravel Removal by Secondary Screens"
11	"11. Sand Removal by Hydrocyclones"
Title _{II} = 12	"12. Subtotal"
13	"13. Geotextile tube Feed Pump Seal Water"
14	"14. Subtotal"
15	"15. SCA WTP Underflow and Backwash"
16	"16. Stockpile Filtrate"
17	"17. Coagulant and Makeup Water"
18	"18. Polymer and Makeup Water"
19	"19. Subtotal"
20	"20. Geotextile tube Retention"
21	"21. Average Precipitation"
22	"22. Subtotal"
23	"23. Primary, Secondary and Hydrocyclone Screen Wash Water"
24	"24. Net Flow to Stormwater Basin"
25	"25. Effluent to SCA WTP"

	0	1	2
0	"Total (gpm)"	"Water (gpm)"	"Solids (gpm)"
1	5000	4798.1	201.9
2	250	250	0
3	5250	5048.1	201.9
4	102	102	0
5	-5.4	-2.1	-3.2
6	5346.6	5147.9	198.7
7	30	30	0
8	5376.6	5177.9	198.7
9	510	510	0
10	-48.3	-19.2	-29.1
11	-137.4	-54.6	-82.8
12	5700.9	5614.1	86.8
13	15	15	0
14	5715.9	5629.1	86.8
15	1065.9	1065	0.9
16	30.4	30.4	0
17	66.8	66.1	0.6
18	92.3	92	0.3
19	6971.3	6882.7	88.6
20	-320.6	-232.4	-88.2
21	141.4	141.4	0
22	6792.1	6791.7	0.4
23	-612	-612	0
24	-442.7	-442.6	-0
25	5737.5	5737.1	0.4

FR_{volume_II} =

gpm FR_{solids_II} =

	0
0	"Solids (lbs/min)"
1	4449.1
2	0
3	4449.1
4	0
5	-71.2
6	4377.9
7	0
8	4377.9
9	0
10	-640.7
11	-1824.1
12	1913.1
13	0
14	1913.1
15	19.3
16	0
17	5.5
18	1.5
19	1939.5
20	-1929.7
21	0
22	9.8
23	0
24	-0.6
25	9.2

CON_{II} =

	0
0	"Concentration"
1	106623.6
2	0
3	101546.3
4	0
5	1590361.4
6	98115.5
7	0
8	97568.1
9	0
10	1590361.4
11	1590361.4
12	40211.1
13	0
14	40105.6
15	2171.2
16	195.2
17	9903.8
18	1994.3
19	33337.7
20	721285.1
21	0
22	173.5
23	0
24	173.5
25	192.1

mg
L

Note: Stream Number 1A: Supplemental Lake Water Intake is not shown on these tables.

Table 1 Geotechnical Properties

2.2M cy Dredging Volume (Base+Contingency)

Remediation Area	Total Dry Weight	Over-Sized Grain	Gravel-Sized Grain (including Over-Sized)	Sand-Sized Grain	Fines	Percent Over-Sized	Percent Gravel (including Over-sized)	Percent Sand	Percent Fines	Weighted Average Specific Gravity
	(tons)	(tons)	(tons)	(tons)	(tons)	(%)	(%)	(%)	(%)	
A	122,063	415	4,150	43,821	74,214	0.34%	3.4%	35.9%	60.8%	
B	20,228	218	2,185	7,545	10,498	1.08%	10.8%	37.3%	51.9%	
C	39,646	428	4,282	14,788	20,576	1.08%	10.8%	37.3%	51.9%	
D	539,814	756	7,557	77,733	454,523	0.14%	1.4%	14.4%	84.2%	
E	613,208	11,528	115,283	257,547	240,377	1.88%	18.8%	42.0%	39.2%	
C/D	579,460	1,184	11,839	92,521	475,100	0.20%	2.0%	16.0%	82.0%	2.56
A/B/E	755,498	12,162	121,618	308,913	325,090	1.61%	16.1%	40.9%	43.0%	2.64

SPREADSHEET CALCULATIONS



Project Number: 444853	Calc.No. from index: 3	Preparer: XDH	Date: 2/17/2010	Rev. No.: 2	Preparer:	Date:
Project Name: Sediment Management Design			Calculation Title: Mass Balance		Reviewer: MTO	Date: 2/18/2010
					Review:	Date:

RA-C/D Maximum Flow Scenario 5,000 GPM

Stream Number	1	1A	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
Description	Dredge Slurry	Supplemental Lake Water Intake	Booster Pumps Seal Water		Primary Screen Wash Water from SCA Sumps	Over-Sized Removed from Primary Screen		Geotextile Tube Feed Pump Seal Water		Clarifier Underflow and Filter Backwash from SCA WTP	Filtrate from Screened Material Stockpile	Polymer and Makeup Water from SCA WTP		Geotextile Tube Retention	Average Precipitation		Primary Screen Wash Water	Net Flow to Stormwater Basins	Dewatering Effluent to SCA WTP Influent
Total (gpm)	5,000	0	250	5,250	102	(0.7)	5,351	15	5,366	1,065.9	0.1	175.0	6,607	(742.6)	141	6,006	(102)	(150)	5,754
Water (gpm)	4,792	0	250	5,042	102	(0.3)	5,144	15	5,159	1,065.0	0.1	174.5	6,398	(534.0)	141	6,006	(102)	(150)	5,753
Solids (gpm) (Note 2)	208.0	0.0	0.0	208.0	0.0	(0.4)	207.6	0.0	207.6	0.9	0.00001	0.5	209.0	(208.5)	0.0	0.4	0.0	(0.01)	0.4
Solids (lbs/min) (Note 2)	4,443.5	0.0	0.0	4,443.5	0.0	(8.9)	4,434.6	0.0	4,434.6	19.3	0.0002	2.9	4,456.8	(4,447.4)	0.0	9.4	0.0	(0.2)	9.2
Concentration (mg/L)	106,489.2	NA	0.0	101,418.3	0.0	1,560,975.6	99,299.1	0.0	99,021.5	2,171.2	195.2	1,994.3	80,826.5	717,661.1	0.0	187.3	0.0	187.3	190.6

RA-C/D Average Flow Scenario 3,500 GPM

Stream Number	1	1A	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
Description	Dredge Slurry	Supplemental Lake Water Intake	Booster Pumps Seal Water		Primary Screen Wash Water from SCA Sumps	Over-Sized Removed from Primary Screen		Geotextile Tube Feed Pump Seal Water		Clarifier Underflow and Filter Backwash from SCA WTP	Filtrate from Screened Material Stockpile	Polymer and Makeup Water from SCA WTP		Geotextile Tube Retention	Average Precipitation		Primary Screen Wash Water	Net Flow to Stormwater Basins	Dewatering Effluent to SCA WTP Influent
Total (gpm)	3,500	0	175	3,675	71	(0.5)	3,746	11	3,756	1,065.9	0.1	122.8	4,945	(520.7)	141	4,566	(71)	0	4,494
Water (gpm)	3,354	0	175	3,529	71	(0.2)	3,601	11	3,611	1,065.0	0.1	122.4	4,799	(374.5)	141	4,566	(71)	0	4,494
Solids (gpm) (Note 2)	145.6	0.0	0.0	145.6	0.0	(0.3)	145.3	0.0	145.3	0.9	0.00001	0.3	146.6	(146.2)	0.0	0.3	0.0	0.0	0.3
Solids (lbs/min) (Note 2)	3,110.4	0.0	0.0	3,110.4	0.0	(6.2)	3,104.2	0.0	3,104.2	19.3	0.0001	2.0	3,125.6	(3,118.5)	0.0	7.1	0.0	0.0	7.1
Concentration (mg/L)	106,489.2	NA	0.0	101,418.3	0.0	1,560,975.6	99,299.1	0.0	99,021.5	2,171.2	195.2	1,994.3	75,736.0	717,576.9	0.0	186.1	0.0	NA	189.1

RA-A/B/E/F Maximum Flow Scenario 5,000 GPM

Stream Number	1	1A	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25
Description	Dredge Slurry	Supplemental Lake Water Intake	Booster Pumps Seal Water		Primary Screen Wash Water from SCA Sump	Over-Sized Removed from Primary Screen		Sand Separation Feed Pumps Seal Water		Secondary Screen and Hydrocyclone Screen Wash Water from SCA Sump	Gravel Removed from Secondary Screen	Sand Removed from Hydrocyclone		Geotextile Tube Feed Pump Seal Water		Clarifier Underflow and Filter Backwash from SCA WTP	Filtrate from Screened Material Stockpile	Coagulant Emulsion and Makeup Water from SCA WTP	Polymer and Makeup Water from SCA WTP		Geotextile Tube Retention	Average Precipitation		Primary, Secondary and Hydrocyclone Screen Wash Water	Net Flow to Stormwater Basins	Dewatering Effluent to SCA WTP Influent
Total (gpm)	5000	0	250	5,250	102	(5.4)	5,347	30	5,377	510	(48.3)	(137.4)	5,701	15	5,716	1,065.9	30.4	66.8	92.3	6,971	(320.6)	141	6,792	(612)	(442.7)	5,737
Water (gpm)	4798	0	250	5,048	102	(2.1)	5,148	30	5,178	510	(19.2)	(54.6)	5,614	15	5,629	1,065.0	30.4	66.1	92.0	6,883	(232.4)	141	6,792	(612)	(442.6)	5,737
Solids (gpm) (Note 2)	201.9	0.0	0.0	201.9	0.0	(3.2)	198.7	0.0	198.7	0.0	(29.1)	(82.8)	86.8	0.0	86.8	0.9	0.002	0.6	0.3	88.6	(88.2)	0.0	0.4	0.0	(0.03)	0.4
Solids (lbs/min) (Note 2)	4,449.1	0.0	0.0	4,449.1	0.0	(71.2)	4,377.9	0.0	4,377.9	0.0	(640.7)	(1,824.1)	1,913.1	0.0	1,913.1	19.3	0.05	5.5	1.5	1,939.5	(1,929.7)	0.0	9.8	0.0	(0.6)	9.2
Concentration (mg/L)	106,623.6	NA	0.0	101,546.3	0.0	1,590,361.5	98,115.5	0.0	97,568.1	0.0	1,590,361.5	1,590,361.5	40,211.1	0.0	40,105.6	2,171.2	195.2	9,903.8	1,994.3	33,337.7	721,285.1	0.0	173.5	0.0	173.5	192.1

RA-A/B/E/F Average Flow Scenario 3,500 GPM

Stream Number	1	1A	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25
Description	Dredge Slurry	Supplemental Lake Water Intake	Booster Pumps Seal Water		Primary Screen Wash Water from SCA Sump	Over-Sized Removed from Primary Screen		Sand Separation Feed Pumps Seal Water		Secondary Screen and Hydrocyclone Screen Wash Water from SCA Sump	Gravel Removed from Secondary Screen	Sand Removed from Hydrocyclone		Geotextile Tube Feed Pump Seal Water		Clarifier Underflow and Filter Backwash from SCA WTP	Filtrate from Screened Material Stockpile	Coagulant Emulsion and Makeup Water from SCA WTP	Polymer and Makeup Water from SCA WTP		Geotextile Tube Retention	Average Precipitation		Primary, Secondary and Hydrocyclone Screen Wash Water	Net Flow to Stormwater Basins	Dewatering Effluent to SCA WTP Influent
Total (gpm)	3500	0	175	3,675	71	(3.8)	3,743	21	3,764	357	(33.8)	(96.2)	3,991	11	4,001	1,065.9	21.3	46.9	64.9	5,200	(225.3)	141	5,116	(428)	0	4,688
Water (gpm)	3359	0	175	3,534	71	(1.5)	3,604	21	3,625	357	(13.4)	(38.3)	3,930	11	3,940	1,065.0	21.3	46.5	64.7	5,138	(163.4)	141	5,116	(428)	0	4,687
Solids (gpm) (Note 2)	141.4	0.0	0.0	141.4	0.0	(2.3)	139.1	0.0	139.1	0.0	(20.4)	(58.0)	60.8	0.0	60.8	0.9	0.002	0.5	0.2	62.3	(62.0)	0.0	0.3	0.0	0.0	0.3
Solids (lbs/min) (Note 2)	3,114.4	0.0	0.0	3,114.4	0.0	(49.8)	3,064.5	0.0	3,064.5	0.0	(448.5)	(1,276.9)	1,339.2	0.0	1,339.2	19.3	0.03	3.9	1.1	1,363.5	(1,356.1)	0.0	7.4	0.0	0.0	7.4
Concentration (mg/L)	106,623.6	NA	0.0	101,546.3	0.0	1,590,361.5	98,115.5	0.0	97,568.1	0.0	1,590,361.5	1,590,361.5	40,211.1	0.0	40,105.6	2,171.2	195.2	9,903.8	1,994.3	31,418.6	721,095.5	0.0	173.5	0.0	NA	189.3

- Notes:**
- (1). Stream number without description indicates the total flow at that point.
 - (2). Theoretical dry weight basis.
 - (3). Numbers within parenthesis represent diverted flows.
 - (4). NA indicates not applicable.

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<div style="display: flex; justify-content: space-between;"> <div> <p>PARSONS</p> <p>Project Number: 444853 Calc. No. from index: 3 Preparer: XDH Date: 2/17/2010 Rev. No.: 2 Preparer: Date:</p> <p>Project Name: Sediment Management Design Calculation Title: Mass Balance Reviewer: MTO Date: 2/18/2010 Review: Date:</p> </div> <div style="border: 1px solid black; padding: 5px;"> <p>Notes</p> <p>Maximum flow</p> <p>Tab "Weight&Volume"</p> </div> </div>																																																																																																																																																																																																																																																																									
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<p>Secondary Screens (Gravel Removal for RA-A/B/E/F)</p> <table border="1"> <tr><td>Average Percentage of Gravel in RA-A/B/E/F, P_{RA}</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Daily Dry Weight of Removed Gravel, W_{RA}</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Daily Volume of Removed Gravel, Q_{RA}</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Initial Water Content of Removed Gravel in Stockpile, WC_{RA}</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Daily Weight of Water Removed with Gravel, $W_{W,RA}$</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Daily Volume of Water Removed with Gravel, $Q_{W,RA}$</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Remaining Daily Dry Solids Weight in Slurry, W_{R2}</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Remaining Daily Water Weight in Slurry, W_{R2}</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Remaining Daily Dry Solids Volume in Slurry, Q_{R2}</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Remaining Daily Water Volume in Slurry, Q_{R2}</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> </table>														Average Percentage of Gravel in RA-A/B/E/F, P_{RA}														Daily Dry Weight of Removed Gravel, W_{RA}														Daily Volume of Removed Gravel, Q_{RA}														Initial Water Content of Removed Gravel in Stockpile, WC_{RA}														Daily Weight of Water Removed with Gravel, $W_{W,RA}$														Daily Volume of Water Removed with Gravel, $Q_{W,RA}$														Remaining Daily Dry Solids Weight in Slurry, W_{R2}														Remaining Daily Water Weight in Slurry, W_{R2}														Remaining Daily Dry Solids Volume in Slurry, Q_{R2}														Remaining Daily Water Volume in Slurry, Q_{R2}																																																																																																																													
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<p>Hydrocyclone (Sand Removal for RA-A/B/E/F)</p> <table border="1"> <tr><td>Average Percentage of Sand in RA-A/B/E/F, P_{RA}</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Daily Dry Weight of Removed Sand, W_{RA}</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Daily Volume of Removed Sand, Q_{RA}</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Initial Water Content of Removed Sand in Stockpile, WC_{RA}</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Daily Weight of Water Removed with Sand, $W_{W,RA}$</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Daily Water Removed with Sand Volume, $Q_{W,RA}$</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Remaining Daily Dry Solids Weight in Slurry, W_{R3}</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Remaining Daily Water Weight in Slurry, W_{R3}</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Remaining Daily Dry Solids Volume in Slurry, Q_{R3}</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Remaining Daily Water Volume in Slurry, Q_{R3}</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> </table>														Average Percentage of Sand in RA-A/B/E/F, P_{RA}														Daily Dry Weight of Removed Sand, W_{RA}														Daily Volume of Removed Sand, Q_{RA}														Initial Water Content of Removed Sand in Stockpile, WC_{RA}														Daily Weight of Water Removed with Sand, $W_{W,RA}$														Daily Water Removed with Sand Volume, $Q_{W,RA}$														Remaining Daily Dry Solids Weight in Slurry, W_{R3}														Remaining Daily Water Weight in Slurry, W_{R3}														Remaining Daily Dry Solids Volume in Slurry, Q_{R3}														Remaining Daily Water Volume in Slurry, Q_{R3}																																																																																																																													
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<p>SCA WTP Total</p> <table border="1"> <tr><td>Total Flow Rate, Q_{WTP}</td><td>1065.9</td><td>gpm</td><td>1,534,896</td><td>gallons/day</td><td>205,186</td><td>ft³/day</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Solid Flow Rate, $Q_{SS,WTP}$</td><td>0.9</td><td>gpm</td><td>1,302</td><td>gallons/day</td><td>174</td><td>ft³/day</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Water Flow Rate, $Q_{W,WTP}$</td><td>1065.0</td><td>gpm</td><td>1,533,594</td><td>gallons/day</td><td>205,012</td><td>ft³/day</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Water Weight, $W_{W,WTP}$</td><td>12,798,465</td><td>lbs/day</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Solids Weight, $W_{SS,WTP}$</td><td>27,812</td><td>lbs/day</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> </table>														Total Flow Rate, Q_{WTP}	1065.9	gpm	1,534,896	gallons/day	205,186	ft ³ /day								Solid Flow Rate, $Q_{SS,WTP}$	0.9	gpm	1,302	gallons/day	174	ft ³ /day								Water Flow Rate, $Q_{W,WTP}$	1065.0	gpm	1,533,594	gallons/day	205,012	ft ³ /day								Water Weight, $W_{W,WTP}$	12,798,465	lbs/day												Solids Weight, $W_{SS,WTP}$	27,812	lbs/day																																																																																																																																																																																																	
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<p>Water from Removed Material (Over-sized) Stockpile</p> <table border="1"> <tr><td>Typical Solids Content of Sand from Hydrocyclone Shaker (Total Clean) (75-85%)</td><td>80%</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Sand Water Content</td><td>25%</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Assumed Initial Water Content of Screened Material Stockpile, WC_{Stock}</td><td>25%</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Assumed Final Water Content of Screened Material Stockpile, WC_{Stock}</td><td>15%</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Weight of Water Removed from Stockpile (Water Content from 25% to 15%), $W_{W,Stock}$</td><td>1,280</td><td>lbs/day</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Volume of Water Removed from Stockpile (Water Content from 25% to 15%), $Q_{W,Stock}$</td><td>153</td><td>gallons/day</td><td>20</td><td>ft³/day</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Weight of Water Remained in Stockpile, $W_{W,Stock}$</td><td>1,920</td><td>lbs/day</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Volume of Water Remained in Stockpile, $Q_{W,Stock}$</td><td>230</td><td>gallons/day</td><td>31</td><td>ft³/day</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> </table>														Typical Solids Content of Sand from Hydrocyclone Shaker (Total Clean) (75-85%)	80%													Sand Water Content	25%													Assumed Initial Water Content of Screened Material Stockpile, WC_{Stock}	25%													Assumed Final Water Content of Screened Material Stockpile, WC_{Stock}	15%													Weight of Water Removed from Stockpile (Water Content from 25% to 15%), $W_{W,Stock}$	1,280	lbs/day												Volume of Water Removed from Stockpile (Water Content from 25% to 15%), $Q_{W,Stock}$	153	gallons/day	20	ft ³ /day										Weight of Water Remained in Stockpile, $W_{W,Stock}$	1,920	lbs/day												Volume of Water Remained in Stockpile, $Q_{W,Stock}$	230	gallons/day	31	ft ³ /day																																																																																																																																																					
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<p>Total Suspended Solids in Stockpile Filtrate</p> <table border="1"> <tr><td>Total Suspended Solids, TSS_{Stock}</td><td>195.2</td><td>mg/L</td><td>738.9</td><td>mg/gallon</td><td>0.0001</td><td>gallon/gallon</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Total Stockpile Filtrate Flow Rate, Q_{Stock}</td><td>0.1</td><td>gpm</td><td>153</td><td>gallons/day</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Flow Rate of Solids in Stockpile Filtrate, $Q_{SS,Stock}$</td><td>8.12042E-06</td><td>gpm</td><td>0.01</td><td>gallons/day</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Flow Rate of Water in Stockpile Filtrate, $Q_{W,Stock}$</td><td>0.11</td><td>gpm</td><td>153.34</td><td>gallons/day</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Weight of Dry Solids in Stockpile Filtrate, $W_{SS,Stock}$</td><td>7.86889E-05</td><td>kg/min</td><td>0.25</td><td>lbs/day</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Weight of Water in Stockpile Filtrate, $W_{W,Stock}$</td><td>1.280</td><td>lbs/day</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> </table>														Total Suspended Solids, TSS_{Stock}	195.2	mg/L	738.9	mg/gallon	0.0001	gallon/gallon								Total Stockpile Filtrate Flow Rate, Q_{Stock}	0.1	gpm	153	gallons/day										Flow Rate of Solids in Stockpile Filtrate, $Q_{SS,Stock}$	8.12042E-06	gpm	0.01	gallons/day										Flow Rate of Water in Stockpile Filtrate, $Q_{W,Stock}$	0.11	gpm	153.34	gallons/day										Weight of Dry Solids in Stockpile Filtrate, $W_{SS,Stock}$	7.86889E-05	kg/min	0.25	lbs/day										Weight of Water in Stockpile Filtrate, $W_{W,Stock}$	1.280	lbs/day																																																																																																																																																																																			
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<p>Polymer and Makeup Water</p> <table border="1"> <tr><td>Percent Fines in Slurry Solids, P_{Fines}</td><td>82%</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Fine Solids Weight (Fines in Slurry, SCA WTP TSS, Stockpile Filtrate TSS), W_{Fines}</td><td>5274669.47</td><td>lbs/day</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Polymer Dosage Rate (lbs of dry polymer per dry ton of solids), $DOS_{Polymer}$</td><td>1.59</td><td>lbs/ton</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Dry Polymer Density, $DEN_{Polymer}$</td><td>0.70</td><td>g/cm³</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Daily Dry Polymer Needed, $W_{Polymer}$</td><td>4193.36</td><td>lbs/day</td><td>2,912</td><td>lbs/min</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Dry Polymer Volume, $Q_{Polymer}$</td><td>0.4985</td><td>gpm</td><td>718</td><td>gallons/day</td><td>96</td><td>ft³/day</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Polymer Makeup Water Volume, Q_{Water}</td><td>174.47</td><td>gpm</td><td>251,238</td><td>gallons/day</td><td>33,586</td><td>ft³/day</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Polymer Makeup Water Weight, W_{Water}</td><td>2,096,681</td><td>lbs/day</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> </table>														Percent Fines in Slurry Solids, P_{Fines}	82%													Fine Solids Weight (Fines in Slurry, SCA WTP TSS, Stockpile Filtrate TSS), W_{Fines}	5274669.47	lbs/day												Polymer Dosage Rate (lbs of dry polymer per dry ton of solids), $DOS_{Polymer}$	1.59	lbs/ton												Dry Polymer Density, $DEN_{Polymer}$	0.70	g/cm ³												Daily Dry Polymer Needed, $W_{Polymer}$	4193.36	lbs/day	2,912	lbs/min										Dry Polymer Volume, $Q_{Polymer}$	0.4985	gpm	718	gallons/day	96	ft ³ /day								Polymer Makeup Water Volume, Q_{Water}	174.47	gpm	251,238	gallons/day	33,586	ft ³ /day								Polymer Makeup Water Weight, W_{Water}	2,096,681	lbs/day																																																																																																																																																							
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<p>Coagulant (Emulsion) for RA-A/B/E/F</p> <table border="1"> <tr><td>Coagulant Dosage Rate lbs of emulsion per dry ton of solids, DOS_{Coag}</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Coagulant Density, DEN_{Coag}</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Coagulant Flow Rate, Q_{Coag}</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Coagulant Weight, W_{Coag}</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> </table>														Coagulant Dosage Rate lbs of emulsion per dry ton of solids, DOS_{Coag}														Coagulant Density, DEN_{Coag}														Coagulant Flow Rate, Q_{Coag}														Coagulant Weight, W_{Coag}																																																																																																																																																																																																																	
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<p>RA-CD Primary Screens and Polymer Injection</p> <table border="1"> <tr><td>Solids Content by Weight after Initial Dewatering in Tubes, P_{CD}</td><td>38%</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Daily Weight of Dry Solids Retained in Tubes, W_{CD}</td><td>6,417,815</td><td>lbs/day</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Daily Volume of Solids Retained in Tubes, Q_{CD}</td><td>300,921</td><td>gallons/day</td><td>40,227</td><td>ft³/day</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Daily Weight of Water Retained in Tubes after Initial Dewatering, $W_{W,CD}$</td><td>10,471,172</td><td>lbs/day</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Daily Volume of Water Retained in Tubes after Initial Dewatering, $Q_{W,CD}$</td><td>1,254,723</td><td>gallons/day</td><td>167,732</td><td>ft³/day</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Daily Weight of Water in Initial Filtrate, W_{R1}</td><td>65,194,121</td><td>lbs/day</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Daily Volume of Water in Initial Filtrate, Q_{R1}</td><td>7,811,978</td><td>gallons/day</td><td>1,044,309</td><td>ft³/day</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> </table>														Solids Content by Weight after Initial Dewatering in Tubes, P_{CD}	38%													Daily Weight of Dry Solids Retained in Tubes, W_{CD}	6,417,815	lbs/day												Daily Volume of Solids Retained in Tubes, Q_{CD}	300,921	gallons/day	40,227	ft ³ /day										Daily Weight of Water Retained in Tubes after Initial Dewatering, $W_{W,CD}$	10,471,172	lbs/day												Daily Volume of Water Retained in Tubes after Initial Dewatering, $Q_{W,CD}$	1,254,723	gallons/day	167,732	ft ³ /day										Daily Weight of Water in Initial Filtrate, W_{R1}	65,194,121	lbs/day												Daily Volume of Water in Initial Filtrate, Q_{R1}	7,811,978	gallons/day	1,044,309	ft ³ /day																																																																																																																																																																			
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Consolidation Dewatering Duration, t_c	60	days																																																																																																																																																																																																																																																																							
Average Water Volume from Consolidation Dewatering of One Day Filling, Q_{CD}	6,095	gallons/day	1,082	ft ³ /day																																																																																																																																																																																																																																																																					
Peak Volume of Water in Geotextile Tube Filtrate, $Q_{W,CD}$	8,297,677	gallons/day	1,109,238	ft ³ /day																																																																																																																																																																																																																																																																					
Daily Water Retained in Geotextile Tube, $Q_{W,CD}$	769,024	gallons/day	102,804	ft ³ /day																																																																																																																																																																																																																																																																					
<p>Total Suspended Solids in Geotextile Tube Filtrate</p> <table border="1"> <tr><td>Total Suspended Solids, TSS_{GOT}</td><td>195.2</td><td>mg/L</td><td>738.9</td><td>mg/gallon</td><td>0.0001</td><td>gallon/gallon</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Total Geotextile Tube Filtrate Flow Rate, Q_{GOT}</td><td>5762.7</td><td>gpm</td><td>8,298,310</td><td>gallons/day</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Flow Rate of Solids in Geotextile Tube Filtrate, $Q_{SS,GOT}$</td><td>0.44</td><td>gpm</td><td>633</td><td>gallons/day</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Flow Rate of Water in Geotextile Tube Filtrate, $Q_{W,GOT}$</td><td>5762.3</td><td>gpm</td><td>8,297,677</td><td>gallons/day</td><td></td><td></td><td></td></tr></table>														Total Suspended Solids, TSS_{GOT}	195.2	mg/L	738.9	mg/gallon	0.0001	gallon/gallon								Total Geotextile Tube Filtrate Flow Rate, Q_{GOT}	5762.7	gpm	8,298,310	gallons/day										Flow Rate of Solids in Geotextile Tube Filtrate, $Q_{SS,GOT}$	0.44	gpm	633	gallons/day										Flow Rate of Water in Geotextile Tube Filtrate, $Q_{W,GOT}$	5762.3	gpm	8,297,677	gallons/day																																																																																																																																																																																																													
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	A	B	C	D	E	F	G	H	I	J	K	L	M	N
1	PARSONS													
2	Project Number: 444853 Calc.No. from index: 3 Preparer: XDH Date: 2/17/2010 Rev. No.: 2 Preparer: Date:													
3	Project Name: Sediment Management Design Calculation Title: Mass Balance Reviewer: MTO Date: 2/18/2010 Review: Date:													
4														
5														
6	Incoming Slurry													
7	Slurry Flow Rate, Q_s	5,000	gpm											
8	Working Hours, t	24	hr/day											
9	Daily Slurry Volume, Q_s	7,200,000	gallons/day	962,500	ft ³ /day									
10	Solids Content by Weight of Incoming Slurry, P_s	10%												
11	Specific Gravity of Solids, G_s	2.64												
12	Unit Weight of Water, γ_w	62.4279606	pcf											
13	Slurry Water Content, WC	900%												
14	Water Flow Rate, Q_w	4,798	gpm											
15	Dry Solids Flow Rate, Q_{ds}	202	gpm											
16	Daily Water Volume, Q_w	6,809,208	gallons/day	923,627	ft ³ /day									
17	Daily Water Weight, W_w	57,860,142	lbs/day											
18	Daily Dry Solids Weight, W_{ds}	290,792	gallons/day	38,873	ft ³ /day									
19	Daily Dry Solids Weight, W_{ds}	6,406,682	lbs/day											
20	Slurry Concentration, C_s	0.89	lbs/gallon	6.7	lb/ft ³									
21	% Water in Slurry (by Volume)	96%												
22														
23														
24	Booster Pump Seal Water													
25	Booster Pump Seal Water (each), Q_{bseal}	50	gpm											
26	Number of Booster Pumps, N_{bseal}	5												
27	Daily Volume of Booster Pump Seal Water	360,000	gallons/day	48,125	ft ³ /day									
28	Daily Weight of Booster Seal Water	3,004,346	lbs/day											
29														
30	Primary Screens (Over-Sized Grain Removal, >2-inch)													
31	Average Percentage of Over-Sized Particles, $P_{over>2}$	1.6%												
32	Daily Dry Weight of Removed Over-Sized Particle, $W_{over>2}$	102,507	lbs/day											
33	Daily Volume of Removed Over-Sized Particle, $Q_{over>2}$	4,653	gallons/day	622	ft ³ /day									
34	Initial Water Content of Removed Over-Sized Particles in Stockpile, WC_{stock}	25%												
35	Daily Weight of Water Removed with Over-Sized Particles, $W_{over>2}$	25,627	lbs/day											
36	Daily Volume of Water Removed with Over-Sized Particles, $Q_{over>2}$	3,071	gallons/day	411	ft ³ /day									
37	Remaining Daily Dry Solids Weight in Slurry, W_{ds1}	6,304,175	lbs/day											
38	Remaining Daily Water Weight Slurry, W_{w1}	57,634,519	lbs/day											
39	Remaining Daily Solids Slurry, Q_{ds1}	286,139	gallons/day	38,261	ft ³ /day									
40	Remaining Daily Water Volume Slurry, Q_{w1}	6,906,138	gallons/day	923,216	ft ³ /day									
41														
42	Hydrocyclone Feed Pump Seal Water													
43	Hydrocyclone Feed Pump Seal Water (each), Q_{hseal}	15	gpm											
44	Number of Hydrocyclone Feed Pumps, N_{hseal}	2												
45	Daily Volume of Booster Pump Seal Water	43,200	gallons/day	5,775	ft ³ /day									
46	Daily Weight of Booster Seal Water	360,521	lbs/day											
47														
48	Secondary Screens (Gravel Removal for RA-AB/E/F)													
49	Average Percentage of Gravel in RA-AB/E/F, $P_{RA-AB/E/F}$	14.4%												
50	Daily Dry Weight of Removed Gravel, $W_{RA-AB/E/F}$	922,562	lbs/day											
51	Daily Volume of Removed Gravel, $Q_{RA-AB/E/F}$	41,874	gallons/day	5,598	ft ³ /day									
52	Initial Water Content of Removed Gravel in Stockpile, $WC_{RA-AB/E/F}$	25%												
53	Daily Weight of Water Removed with Gravel, $W_{RA-AB/E/F}$	230,641	lbs/day											
54	Daily Volume of Water Removed with Gravel, $Q_{RA-AB/E/F}$	27,637	gallons/day	3,695	ft ³ /day									
55	Remaining Daily Dry Solids Weight in Slurry, W_{ds2}	5,381,613	lbs/day											
56	Remaining Daily Water Weight in Slurry, W_{w2}	57,403,874	lbs/day											
57	Remaining Daily Dry Solids Volume in Slurry, Q_{ds2}	244,265	gallons/day	32,653	ft ³ /day									
58	Remaining Daily Water Volume in Slurry, Q_{w2}	6,878,501	gallons/day	919,522	ft ³ /day									
59														
60	Hydrocyclone (Sand Removal for RA-AB/E/F)													
61	Average Percentage of Sand in RA-AB/E/F, $P_{RA-AB/E/F}$	41%												
62	Daily Dry Weight of Removed Sand, $W_{RA-AB/E/F}$	2,626,740	lbs/day											
63	Daily Volume of Removed Sand, $Q_{RA-AB/E/F}$	119,225	gallons/day	15,938	ft ³ /day									
64	Initial Water Content of Removed Sand in Stockpile, $WC_{RA-AB/E/F}$	25%												
65	Daily Weight of Water Removed with Sand, $W_{RA-AB/E/F}$	656,685	lbs/day											
66	Daily Water Removed with Sand Volume, $Q_{RA-AB/E/F}$	78,688	gallons/day	10,519	ft ³ /day									
67	Remaining Daily Dry Solids Weight in Slurry, W_{ds3}	2,754,873	lbs/day											
68	Remaining Daily Water Weight in Slurry, W_{w3}	56,747,189	lbs/day											
69	Remaining Daily Dry Solids Volume in Slurry, Q_{ds3}	125,040	gallons/day	16,715	ft ³ /day									
70	Remaining Daily Water Volume in Slurry, Q_{w3}	6,799,813	gallons/day	909,003	ft ³ /day									
71														
72	Geotextile Tube Feed Pump Seal Water													
73	Geotextile Tube Feed Pump Seal Water (each), Q_{gseal}	15	gpm											
74	Number of Geotextile Tube Feed Pumps, N_{gseal}	1												
75	Daily Volume of Tube Feed Pump Seal Water	21,600	gallons/day	2,888	ft ³ /day									
76	Daily Weight of Tube Feed Pump Seal Water	180,261	lbs/day											
77														
78	SCA WTP													
79	I/P Clarifier Sludge (OBG line number 16)													
80	Total Suspended Solids, $TSS_{clarifier}$	3017.9	mg/L	11424.0	mg/gallon	0.001	gallon/gallon							
81	Clarifier Sludge Flow Rate, $Q_{clarifier}$	735	gpm											
82	Flow Rate of Solids in Clarifier Sludge, $Q_{clarifier}$	0.84	gpm											
83	Flow Rate of Water in Clarifier Sludge, $Q_{clarifier}$	734.2	gpm											
84	Weight of Dry Solids in Clarifier Sludge, $W_{clarifier}$	8.40	kg/min	1110.7	lbs/hr	26,656	lbs/day							
85	Spent MMF Backwash (OBG line number 21)													
86	Total Suspended Solids, TSS_{mmf}	483.3	mg/L	1829.5	mg/gallon	0.0002	gallon/gallon							
87	MMF Backwash Flow Rate, Q_{mmf}	166.3	gpm											
88	Flow Rate of Solids in MMF Backwash, Q_{mmf}	0.03	gpm											
89	Flow Rate of Water in MMF Backwash, Q_{mmf}	166.3	gpm											
90	Weight of Dry Solids in MMF Backwash, W_{mmf}	0.30	kg/min	40.2	lbs/hr	966	lbs/day							
91	Spent GAC Backwash (OBG line number 22)													
92	Total Suspended Solids, TSS_{gac}	95.8	mg/L	362.6	mg/gallon	0.00004	gallon/gallon							
93	GAC Backwash Flow Rate, Q_{gac}	164.6	gpm											
94	Flow Rate of Solids in GAC Backwash, Q_{gac}	0.006	gpm											
95	Flow Rate of Water in GAC Backwash, Q_{gac}	164.6	gpm											
96	Weight of Dry Solids in GAC Backwash, W_{gac}	0.06	kg/min	7.9	lbs/hr	189	lbs/day							
97	SCA WTP Total													
98	Total Flow Rate, Q_{wTP}	1065.9	gpm	1,534,896	gallons/day	205,196	ft ³ /day							
99	Solid Flow Rate, Q_{sTP}	0.88	gpm	1,262	gallons/day	169	ft ³ /day							
100	Water Flow Rate, Q_{wTP}	1065.0	gpm	1,533,634	gallons/day	205,017	ft ³ /day							
101	Water Weight, W_{wTP}	12,798,794	lbs/day											
102	Solids Weight, W_{sTP}	27812	lbs/day											
103														
104	Water from Removed Material (Over-sized, Gravel, and Sand) Stockpile													
105	Typical Solids Content of Sand from Hydrocyclone Shaker (75-85%)	80%												
106	Sand Water Content	25%												
107	Assumed Initial Water Content of Screened Material Stockpile, WC_{stock}	25%												
108	Assumed Final Water Content of Screened Material Stockpile, WC_{stock}	15%												
109														
110	Weight of Water Removed from Stockpile (Water Content from 25% to 15%), W_{stock}	365,181	lbs/day											
111	Volume of Water Removed from Stockpile (Water Content from 25% to 15%), Q_{stock}	43,758	gallons/day	5,850	ft ³									
112	Weight of Water Remained in Stockpile, W_{stock}	15,376	lbs/day											
113	Volume of Water Remained in Stockpile, Q_{stock}	1,842	gallons/day	246	ft ³									
114														
115	Total Suspended Solids in Stockpile Filtrate													
116	Total Suspended Solids, $TSS_{stock-filtrate}$	195.2	mg/L	738.9	mg/gallon	0.0001	gallon/gallon							
117	Total Stockpile Filtrate Flow Rate, $Q_{stock-filtrate}$	30.4	gpm	43,762	gallons/day									
118	Flow Rate of Solids in Stockpile Filtrate, $Q_{stock-filtrate}$	0.002	gpm	3	gallons/day	0	ft ³ /day							
119	Flow Rate of Water in Stockpile Filtrate, $Q_{stock-filtrate}$	30.4	gpm	43,758	gallons/day	5,850	ft ³ /day							
120	Weight of Dry Solids in Stockpile Filtrate, $W_{stock-filtrate}$	0.02	kg/min	71	lbs/day									
121	Weight of Water in Stockpile Filtrate, $W_{stock-filtrate}$	365,181	lbs/day											
122														
123	Polymer and Makeup Water													
124	Percent Fines in Slurry Solids, P_{fines}	43%												
125	Fine Solids Weight (Fines in Slurry, SCA WTP TSS, Stockpile Filtrate TSS)	2782756.52	lbs/day											
126	Polymer Dosage Rate (lbs of dry polymer per dry ton of													



Project Number: 444853	Calc.No. from index: 3	Preparer: XDH	Date:2/17/2010	Rev. No.:2	Preparer:	Date:
Project Name:Sediment Management Design			Calculation Title: Mass Balance		Reviewer:MTO	Date:2/18/2010
				Review:	Date:	

Remediation Area	Average sediment properties in dredge zone							Solids by Weight (%)	Dry Density (pcf)	2.2M cy Dredging Volume (Base+Contingency)			2M cy Dredging Volume (Base)		
	Average Water Content (%)	Average Specific Gravity	Pore Water Density (pcf)	Average Percent Gravel-Sized (%)	Average Percent Sand-Sized (%)	Average Percent Silt-Sized (%)	Average Percent Clay-Sized (%)			Dredge Volume (cy)	Total Dredge Dry Weight (tons)	Dry Solids Volume (cy)	Dredge Volume (cy)	Total Dredge Dry Weight (tons)	Dry Solids Volume (cy)
	A	80.7	2.68	62.4	3.4%	35.9%	51.5%			9.3%	55.3%	52.9	171,000	122,063	54,067
B	68.4	2.80	62.4	10.8%	37.3%	42.3%	9.6%	59.4%	59.9	25,000	20,228	8,576	20,000	16,182	6,861
C	68.4	2.80	62.4	10.8%	37.3%	42.3%	9.6%	59.4%	59.9	49,000	39,646	16,808	38,000	30,746	13,035
D	148.5	2.54	62.4	1.4%	14.4%	64.1%	20.1%	40.2%	33.2	1,204,000	539,814	252,389	1,147,000	514,258	240,440
E	61.3	2.63	62.4	18.8%	42.0%	30.8%	8.4%	62.0%	62.8	723,000	613,208	276,779	588,000	498,708	225,098
TOTAL										2,172,000	1,334,958	608,619	1,926,000	1,154,832	527,486

2.2M cy Dredging Volume (Base+Contingency)

Remediation Area	Total Dry Weight (tons)	Over-Sized Grain (tons)	Gravel-Sized Grain (including Over-Sized) (tons)	Sand-Sized Grain (tons)	Fines (tons)	Percent Over-Sized (%)	Percent Gravel (including Over-sized) (%)	Percent Sand (%)	Percent Fines (%)	Weighted Average Specific Gravity
A	122,063	415	4,150	43,821	74,214	0.34%	3.4%	35.9%	60.8%	
B	20,228	218	2,185	7,545	10,498	1.08%	10.8%	37.3%	51.9%	
C	39,646	428	4,282	14,788	20,576	1.08%	10.8%	37.3%	51.9%	
D	539,814	756	7,557	77,733	454,523	0.14%	1.4%	14.4%	84.2%	
E	613,208	11,528	115,283	257,547	240,377	1.88%	18.8%	42.0%	39.2%	
C/D	579,460	1,184	11,839	92,521	475,100	0.20%	2.0%	16.0%	82.0%	2.56
A/B/E	755,498	12,162	121,618	308,913	325,090	1.61%	16.1%	40.9%	43.0%	2.64

2M cy Dredging Volume (Base)

Remediation Area	Total Dry Weight (tons)	Over-Sized Grain (tons)	Gravel-Sized Grain (including Over-Sized) (tons)	Sand-Sized Grain (tons)	Fines (tons)	Percent Over-Sized (%)	Percent Gravel (including Over-sized) (%)	Percent Sand (%)	Percent Fines (%)	Weighted Average Specific Gravity
A	94,938	323	3,228	34,083	57,722	0.34%	3.4%	35.9%	60.8%	
B	16,182	175	1,748	6,036	8,399	1.08%	10.8%	37.3%	51.9%	
C	30,746	332	3,321	11,468	15,957	1.08%	10.8%	37.3%	51.9%	
D	514,258	720	7,200	74,053	433,005	0.14%	1.4%	14.4%	84.2%	
E	498,708	9,376	93,757	209,458	195,494	1.88%	18.8%	42.0%	39.2%	
C/D	545,004	1,052	10,520	85,521	448,962	0.19%	1.9%	15.7%	82.4%	2.55
A/B/E	609,828	9,873	98,733	249,576	261,614	1.62%	16.2%	40.9%	42.9%	2.64